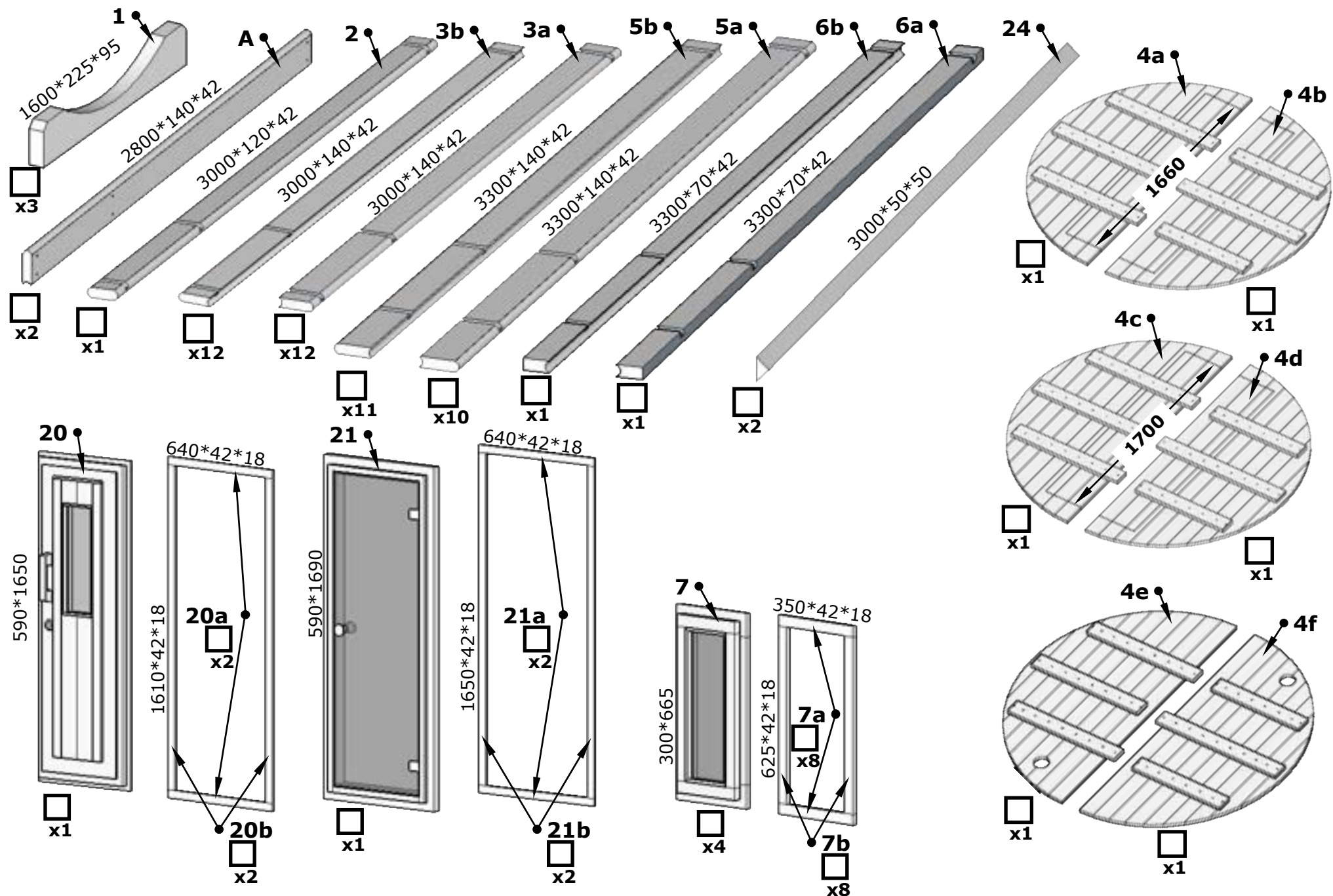


# Sauna 330, D 200 (EM 007)



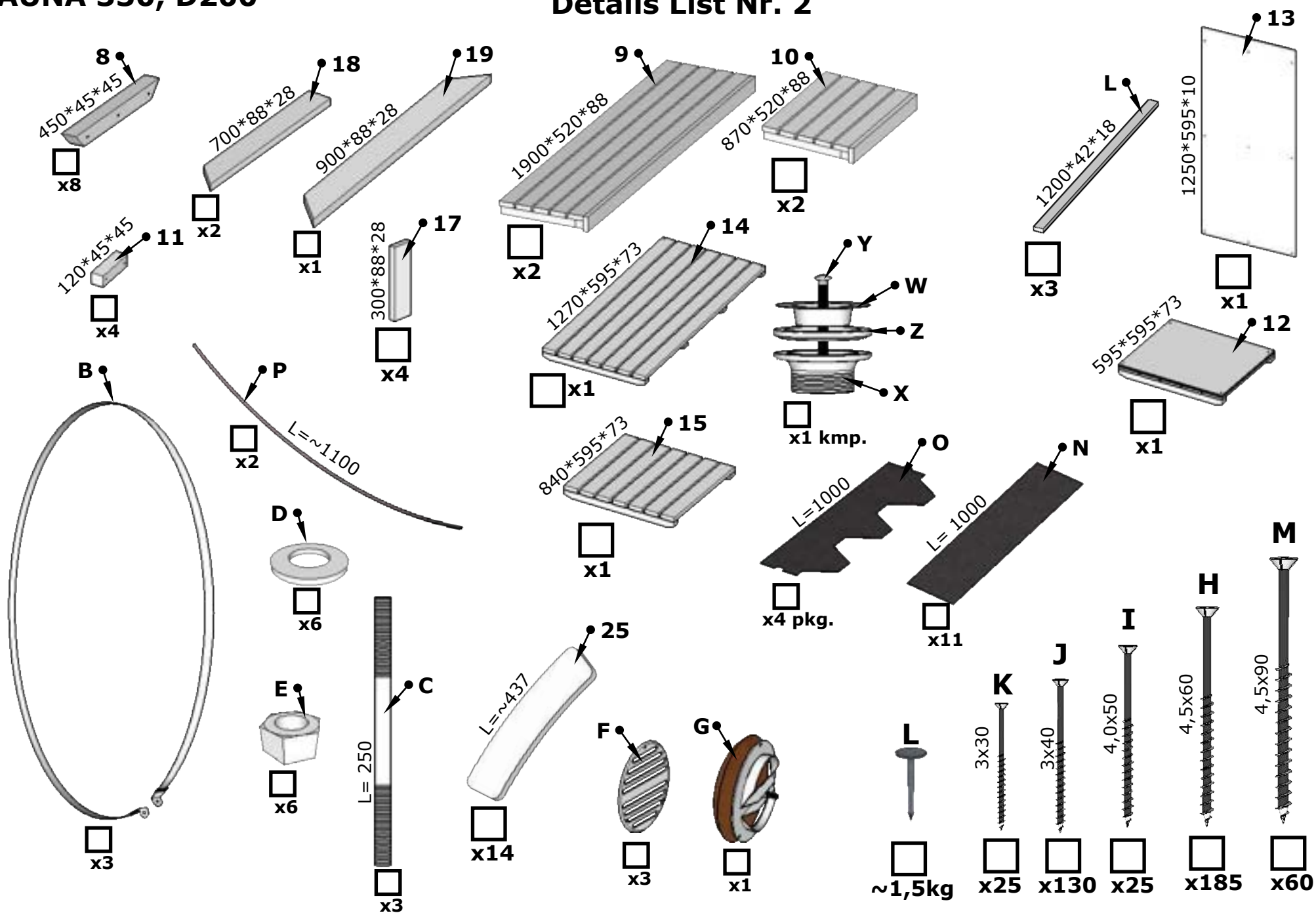
SAUNA 330, D200

Details List Nr. 1

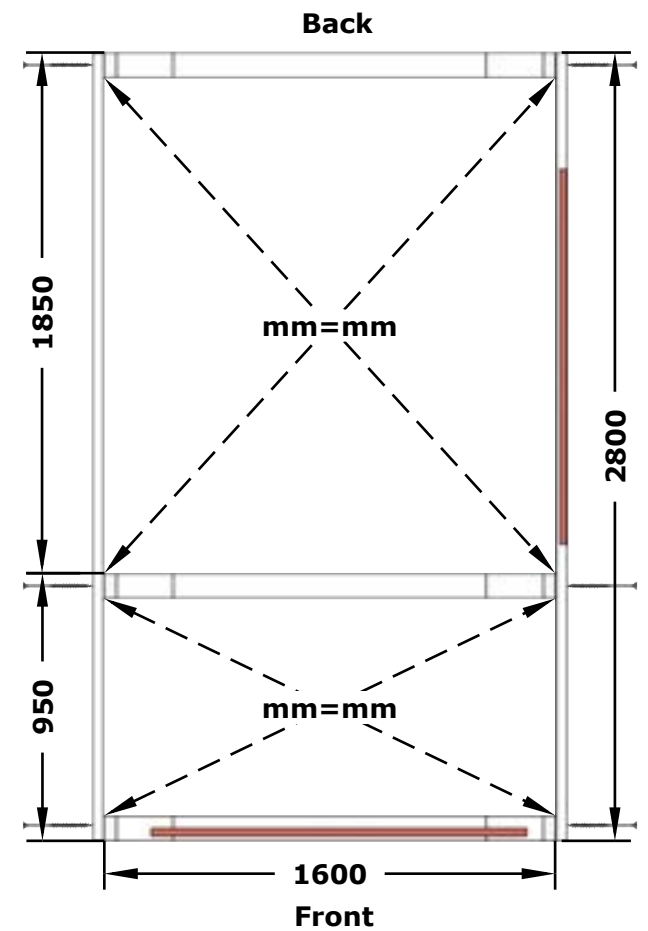
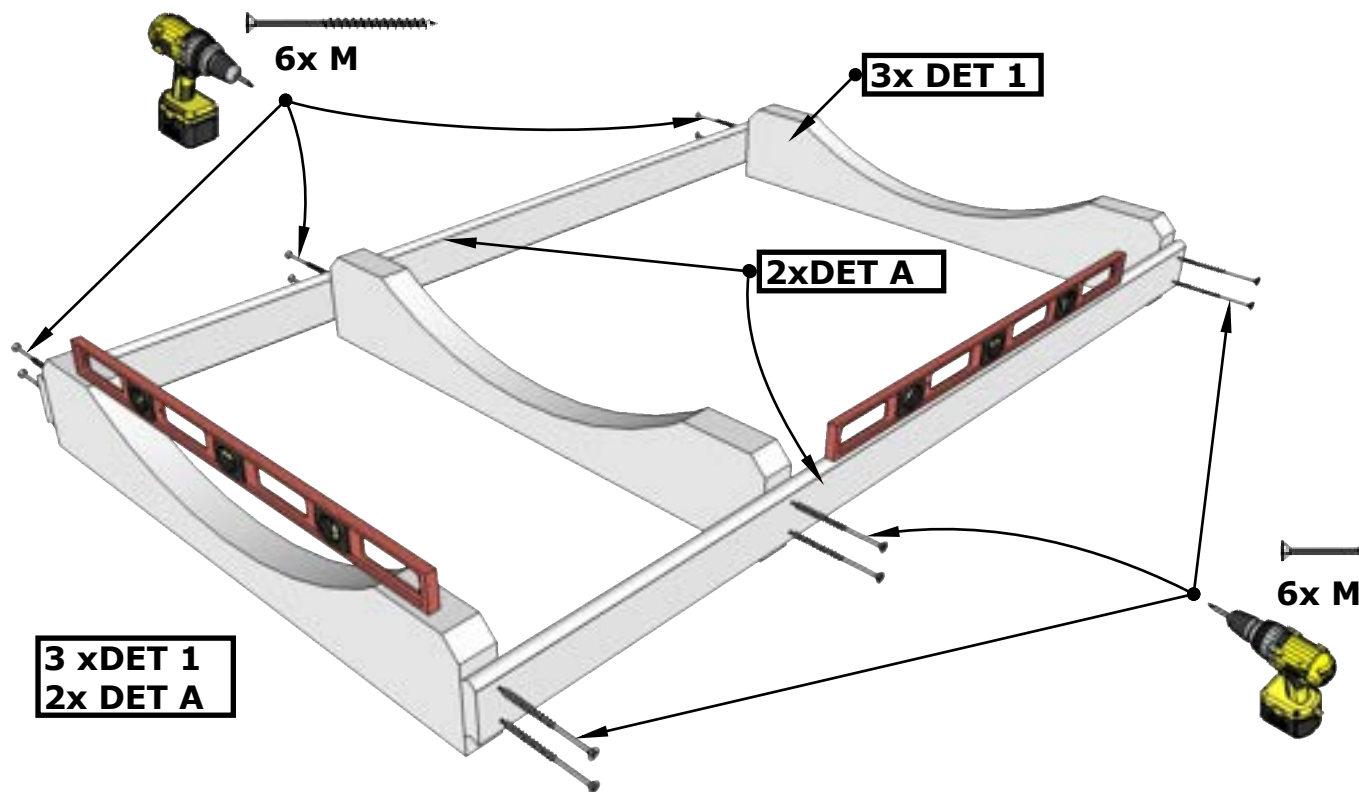


# SAUNA 330, D200

## Details List Nr. 2



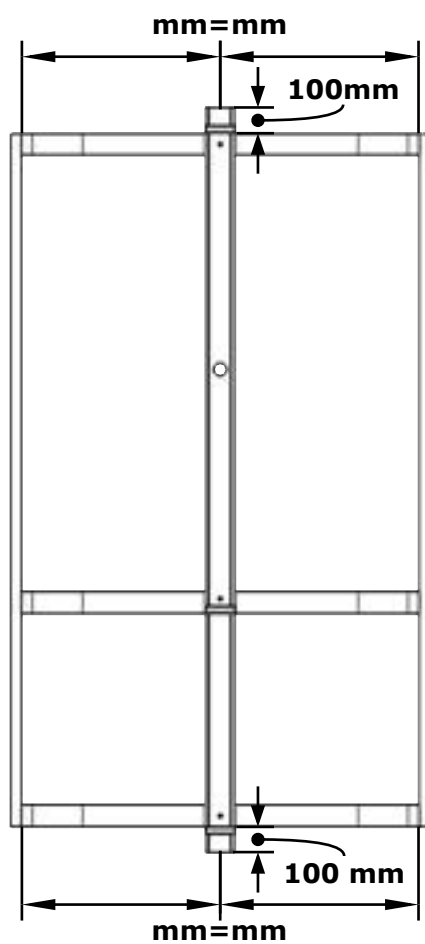
# Sauna 330, D200



1.

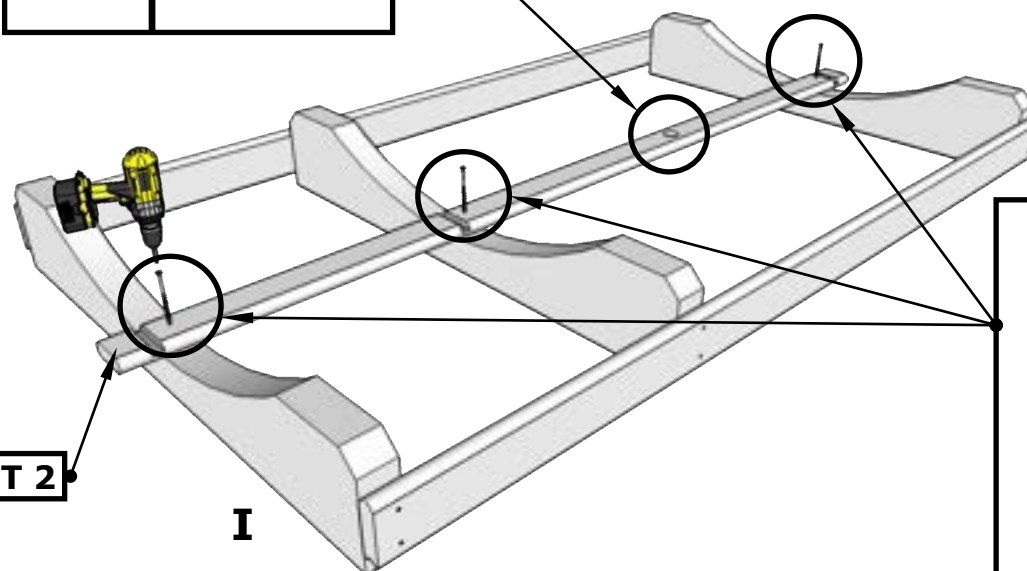
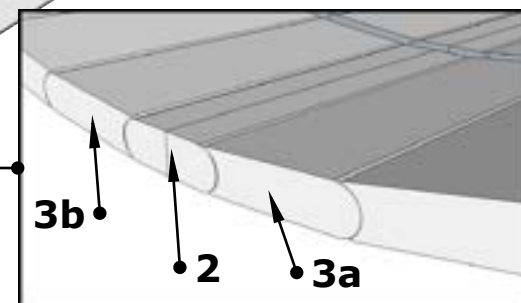
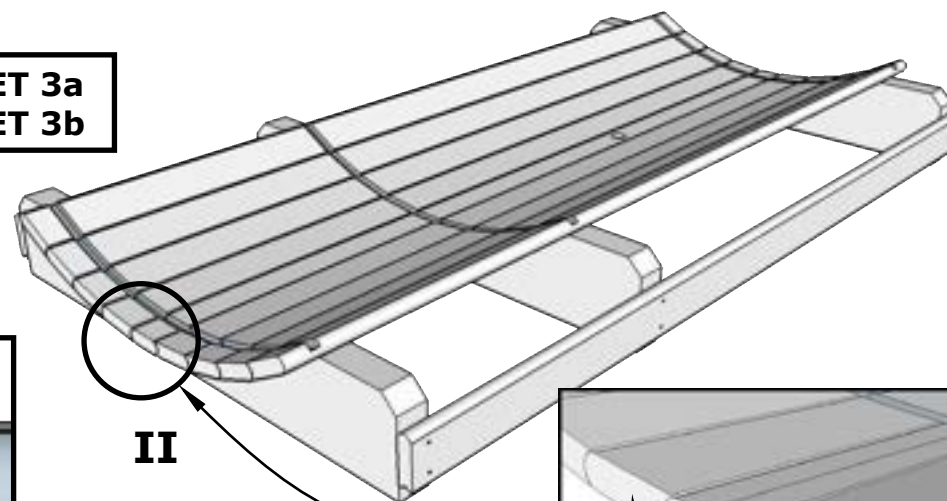
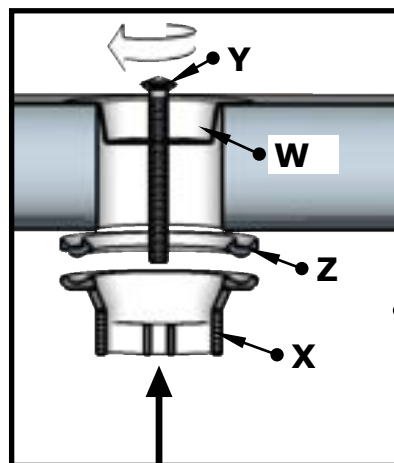


# Sauna 330, D200



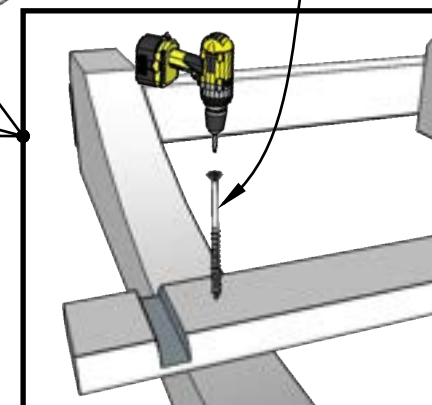
2.

4 x DET 3a  
4 x DET 3b

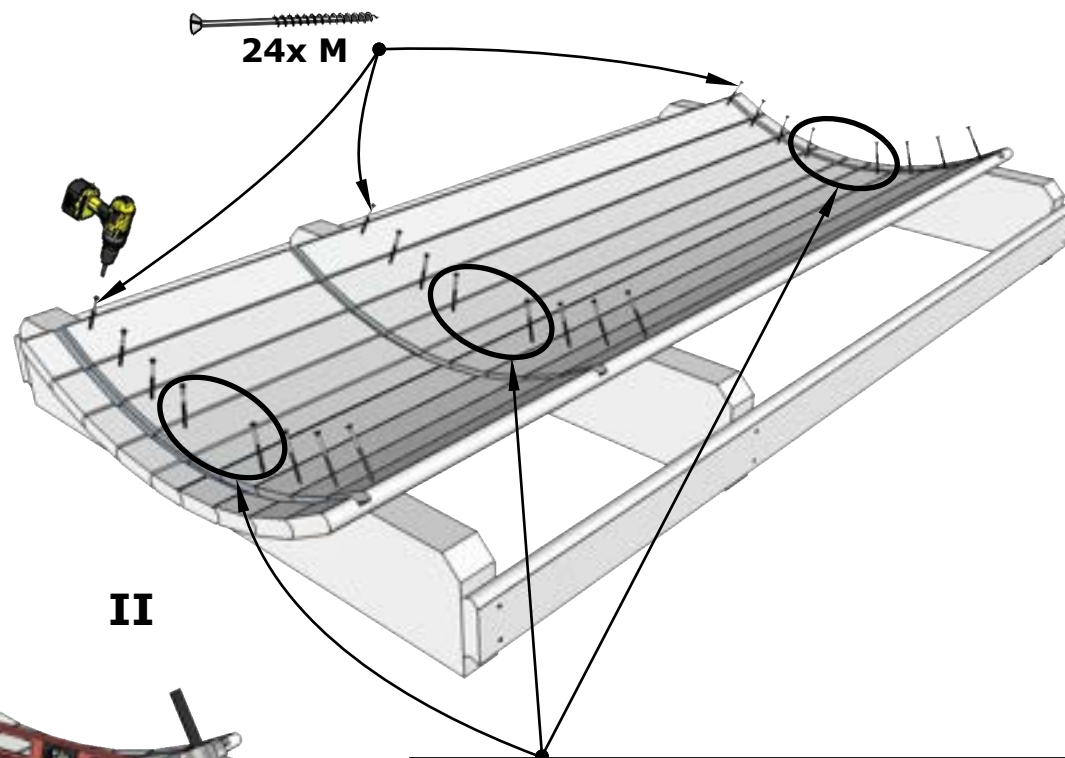


1x DET 2

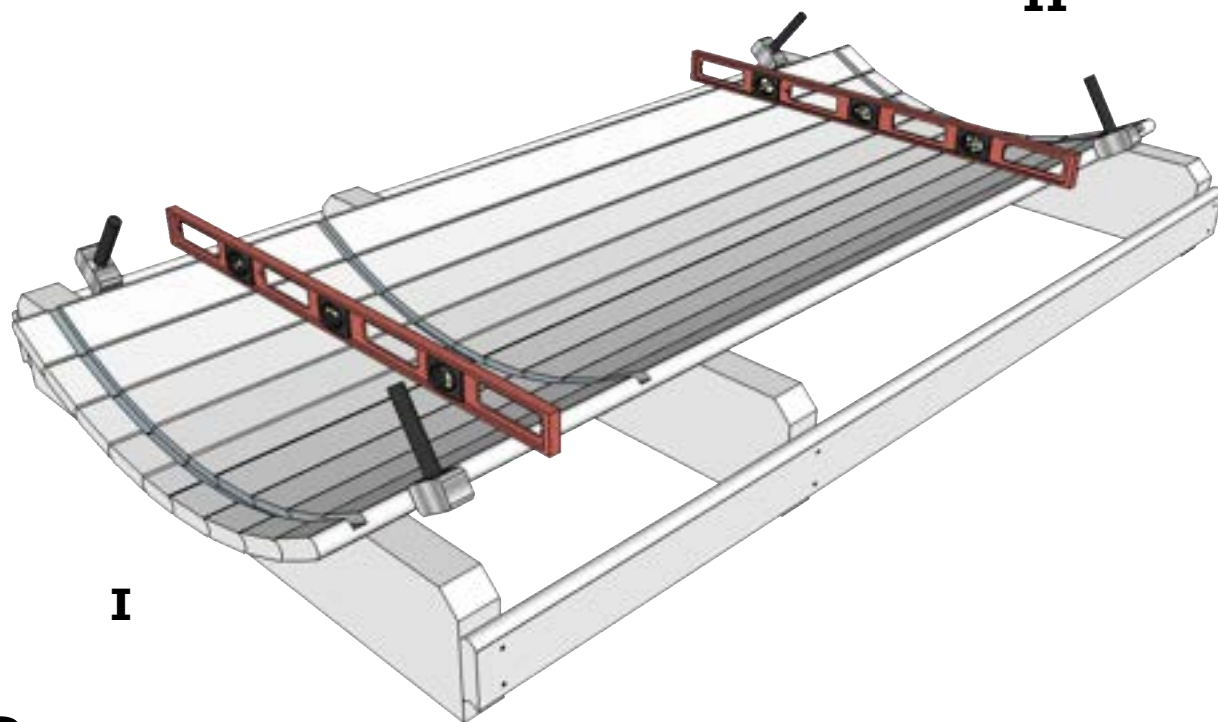
3x M



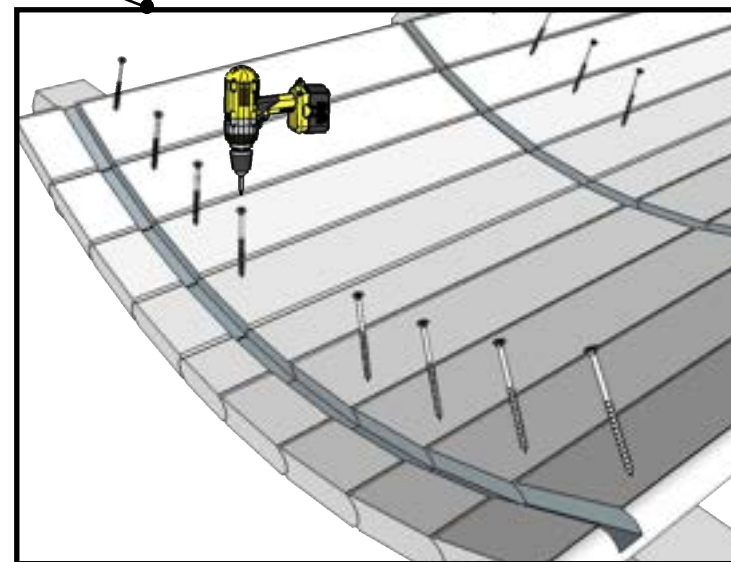
# Sauna 330, D200



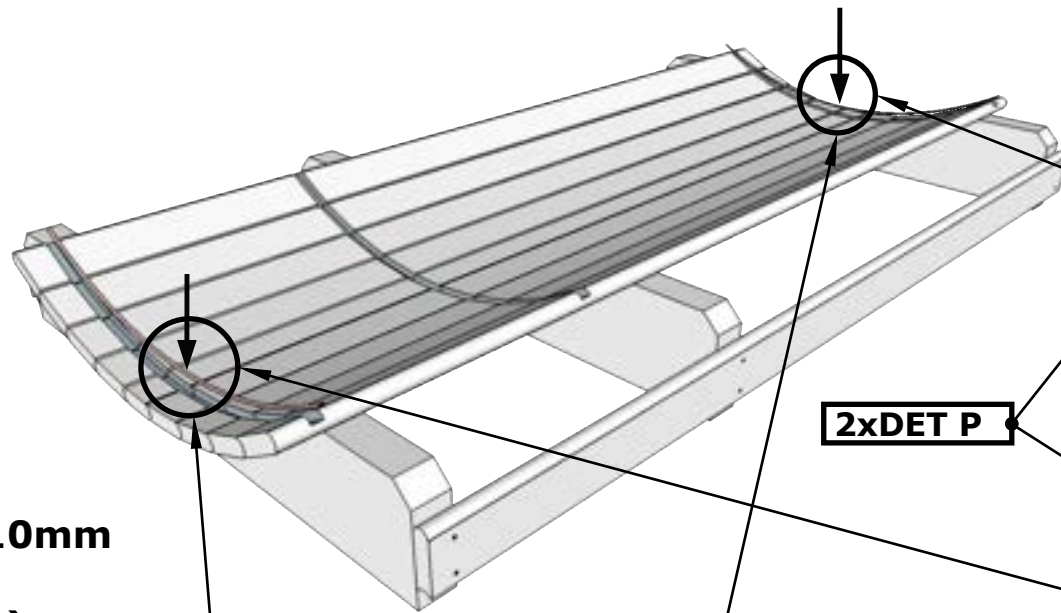
II



I

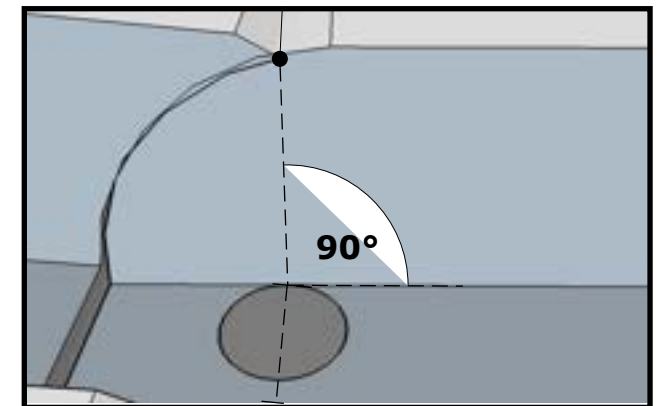
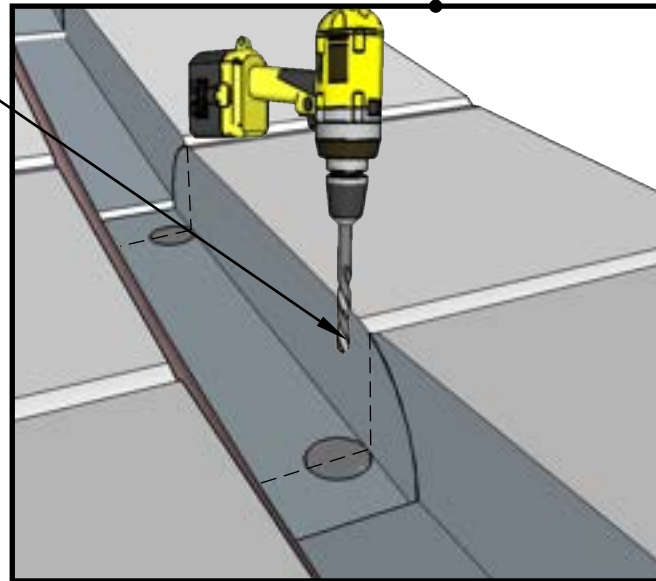
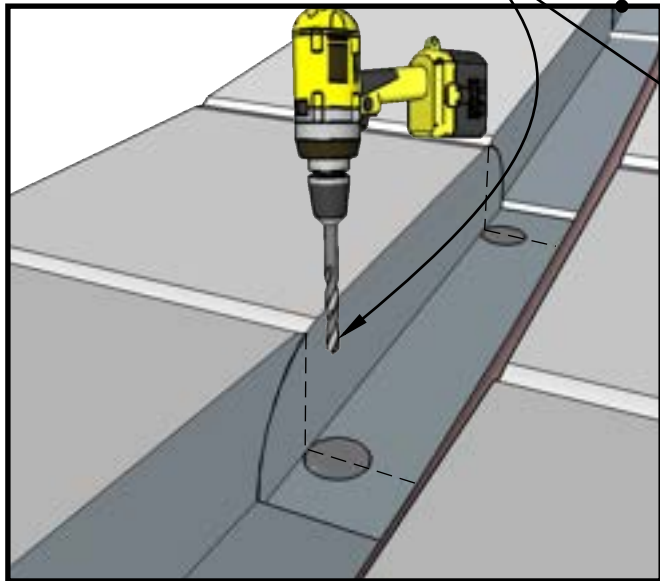
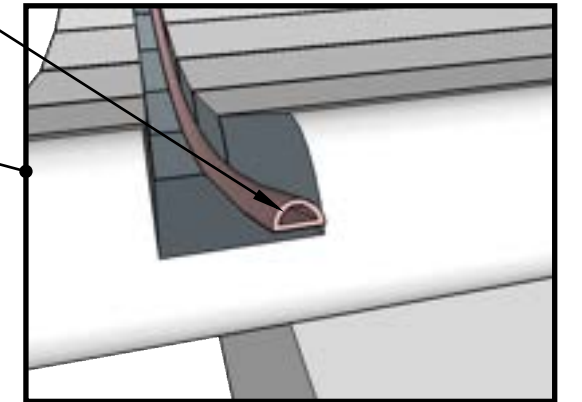
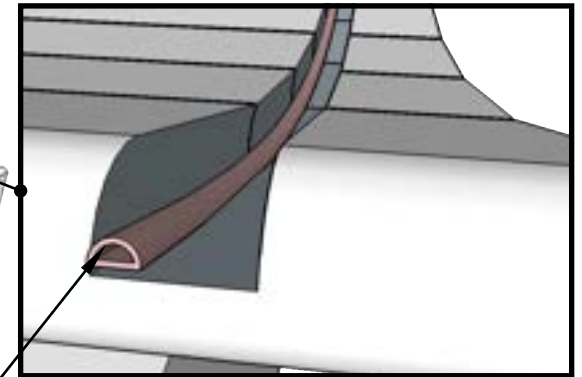


# Sauna 330, D200



Drill 4 holes Ø10mm  
into DET 2  
(2 on each side)

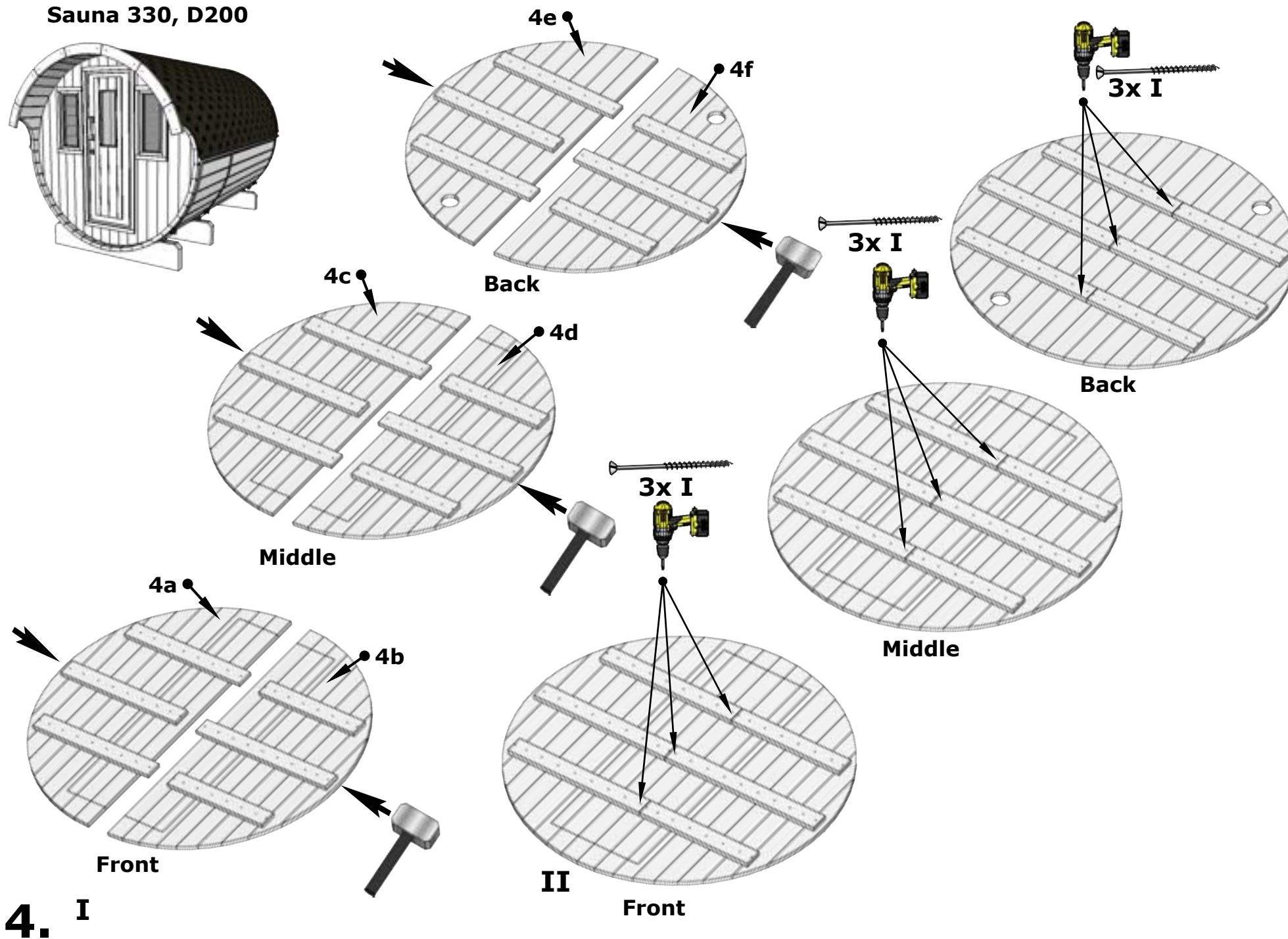
2xDET P



3A.

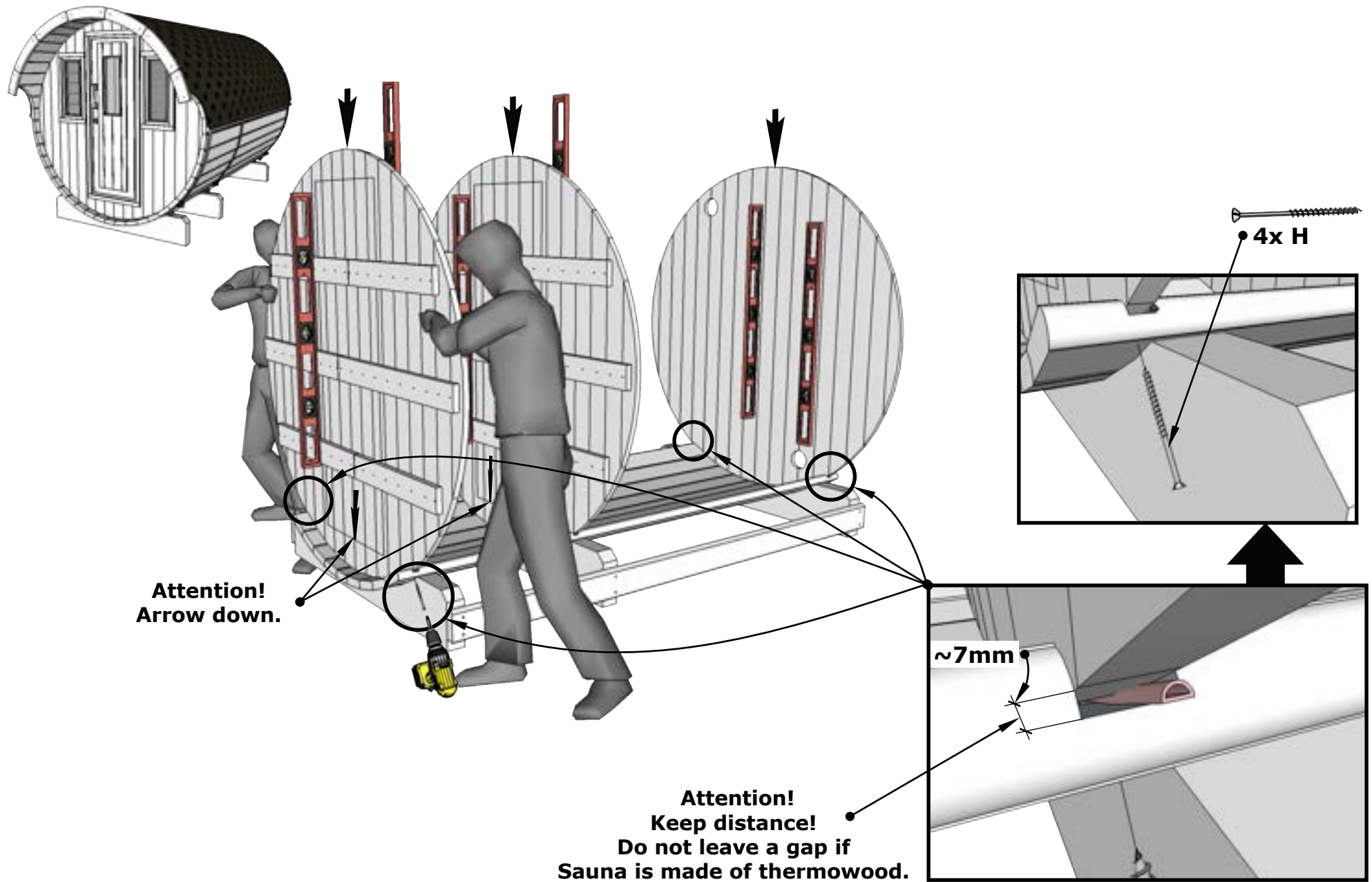


# Sauna 330, D200





## Sauna 330, D200

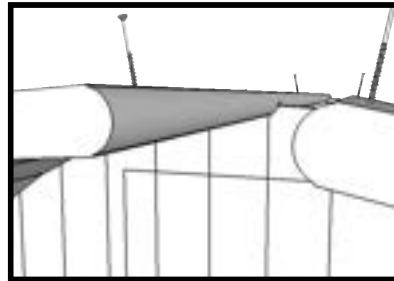


5.

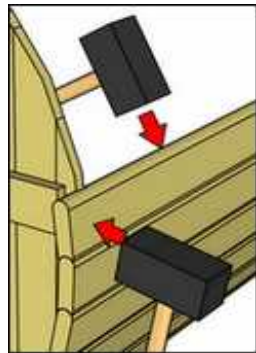
# Sauna 330, D200



Watch page 6A



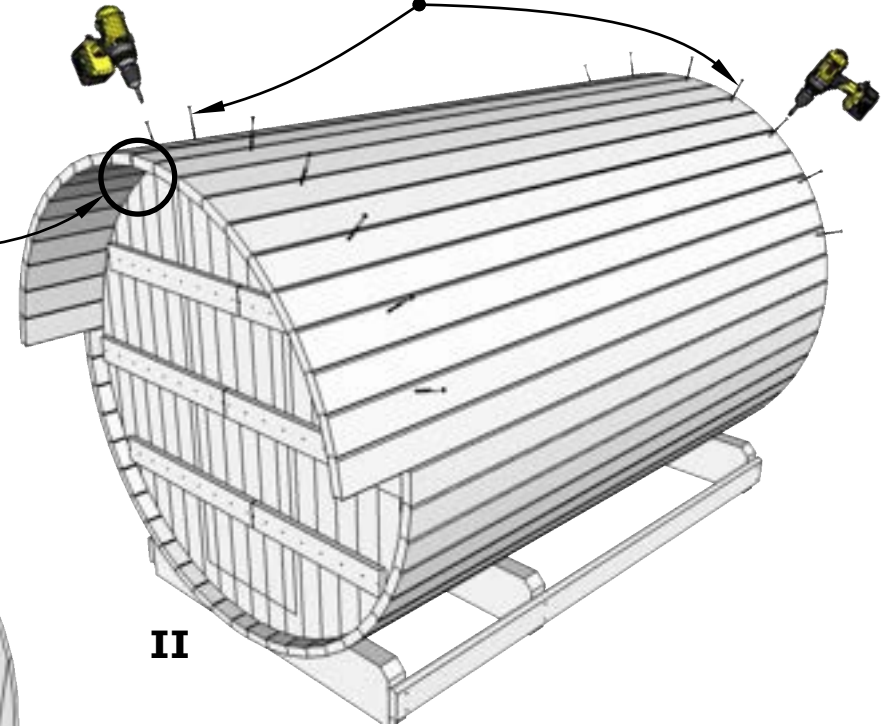
11x DET 5b  
10x DET 5a



16xH

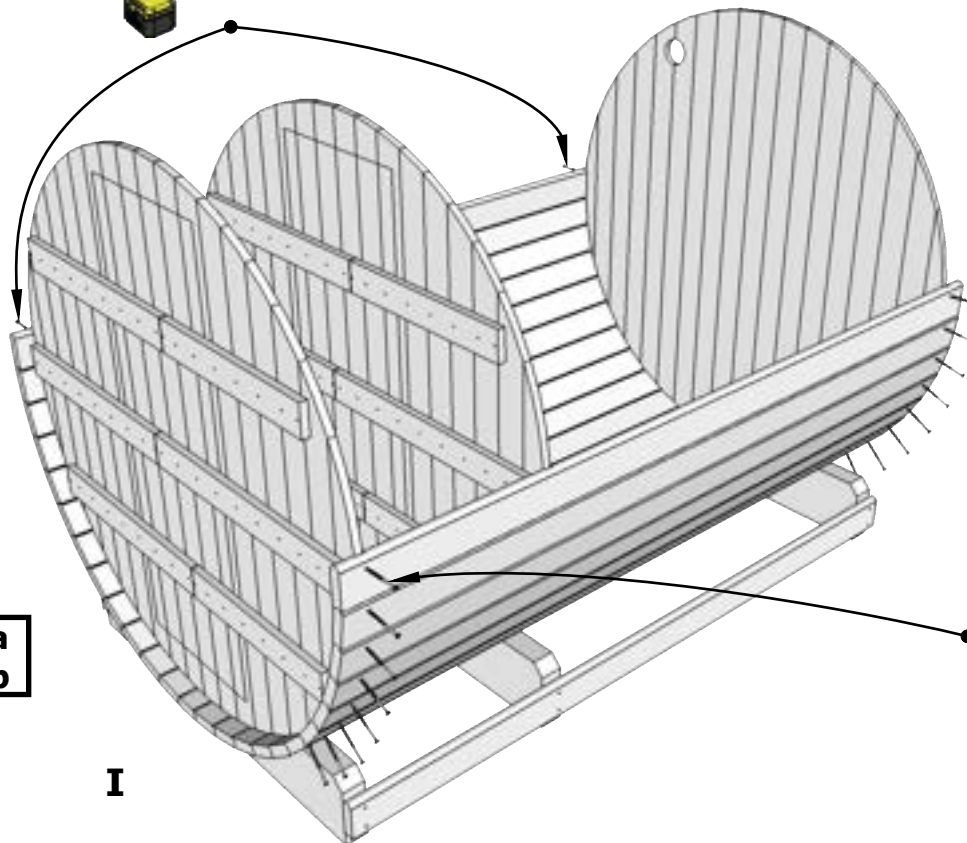


20xH



II

8x DET 3a  
8x DET 3b



16xH

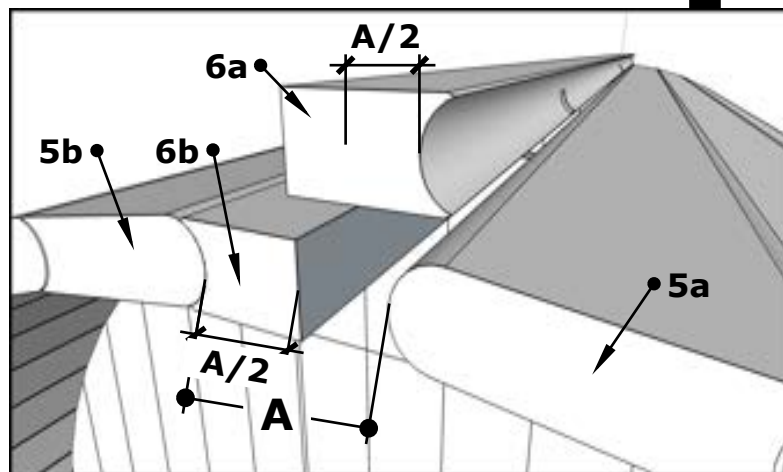
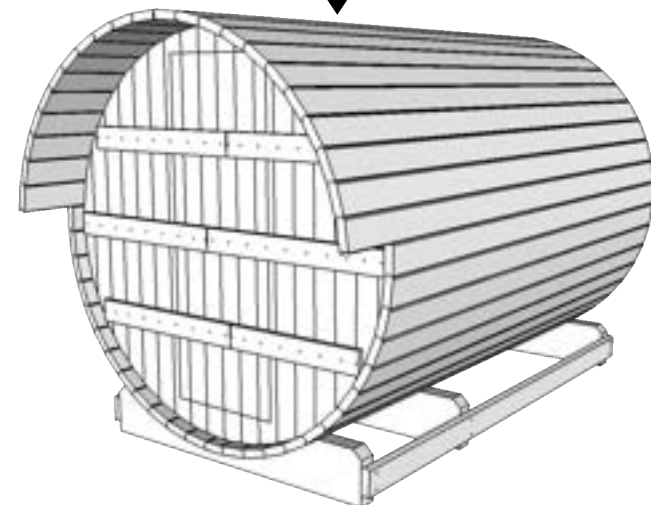
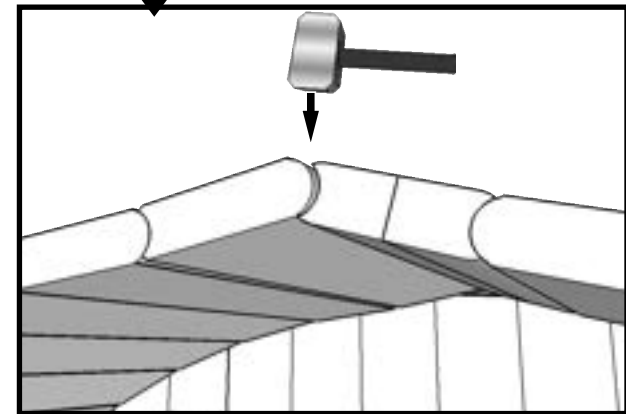
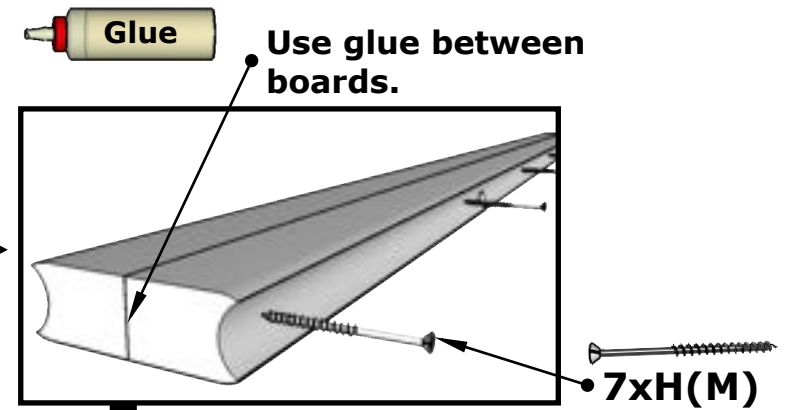
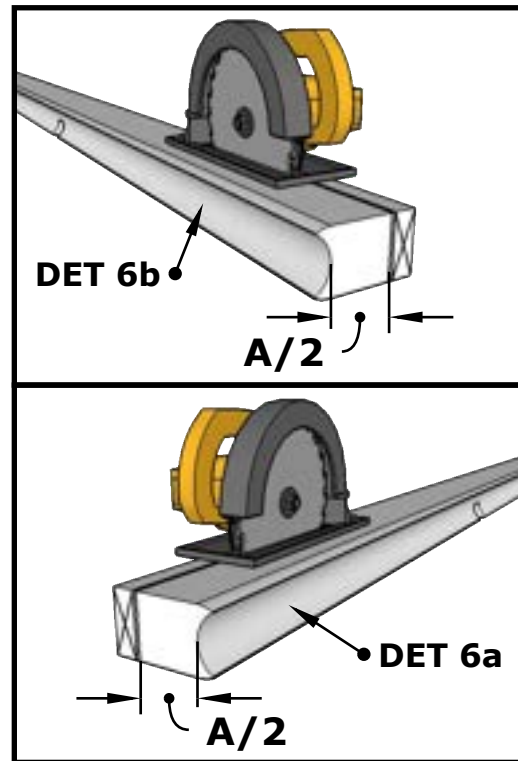
I

6.

# Sauna 330, D200



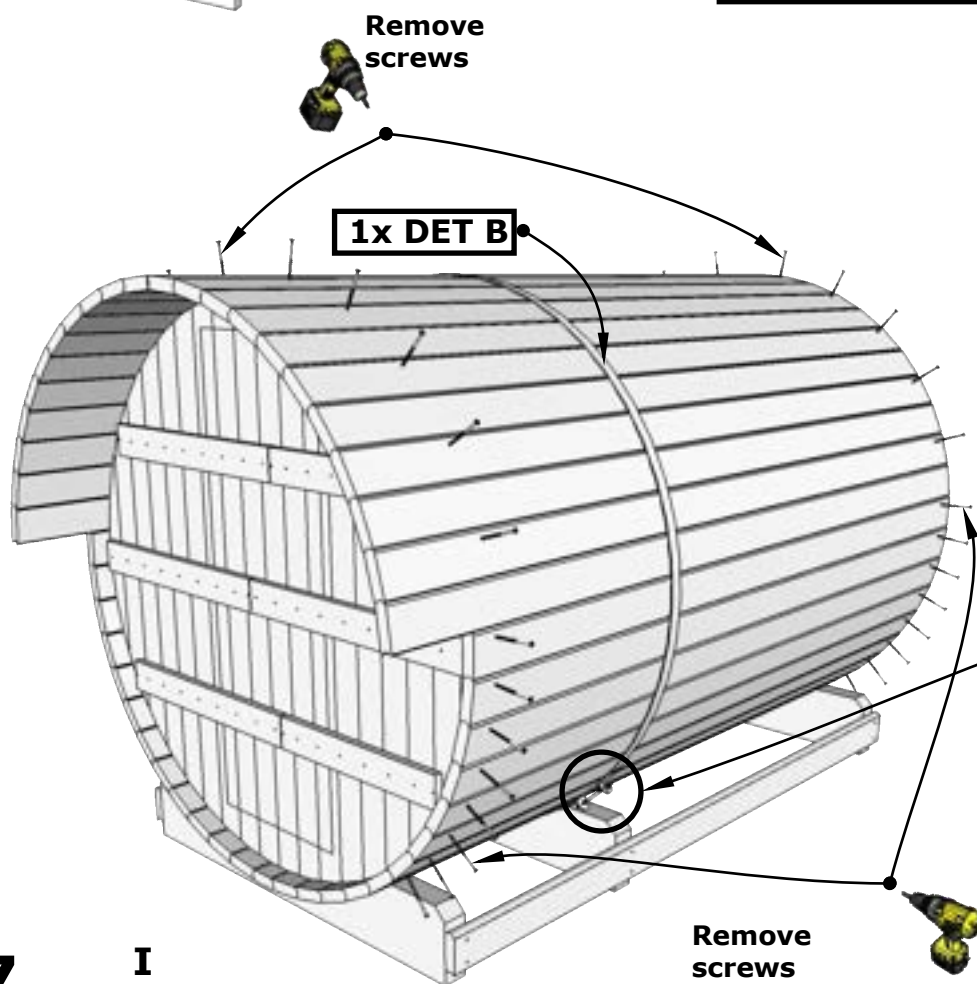
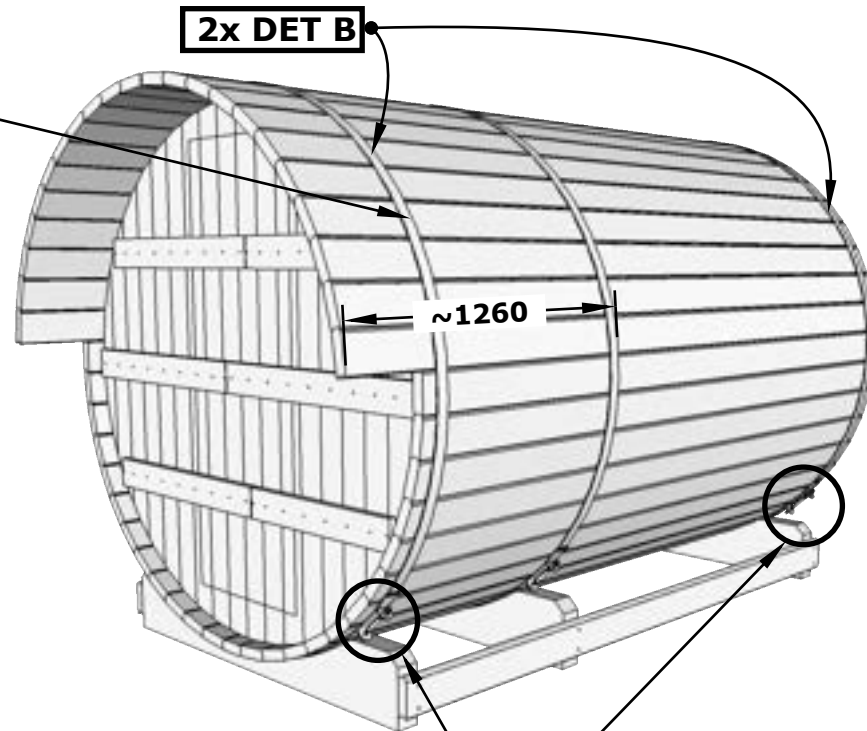
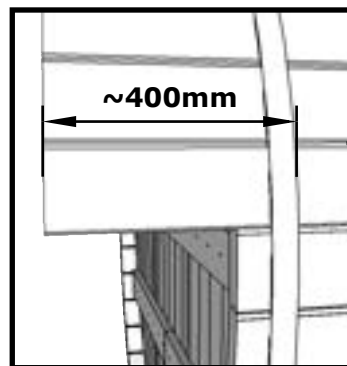
**Attention!!!!**



**6A.**

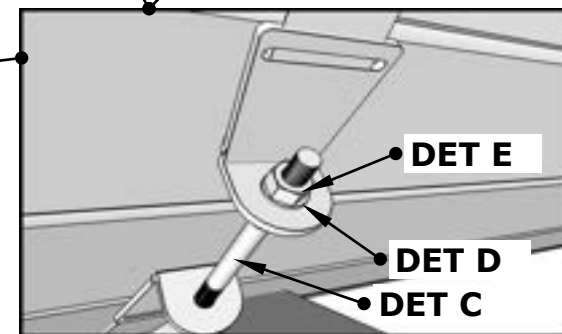


# Sauna 330, D200



Attention! Do not remove screws, if sauna is made of thermowood.

During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

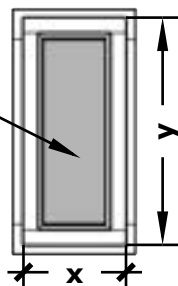




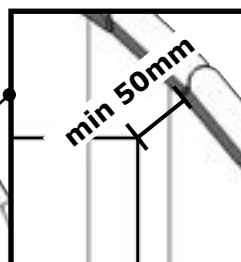
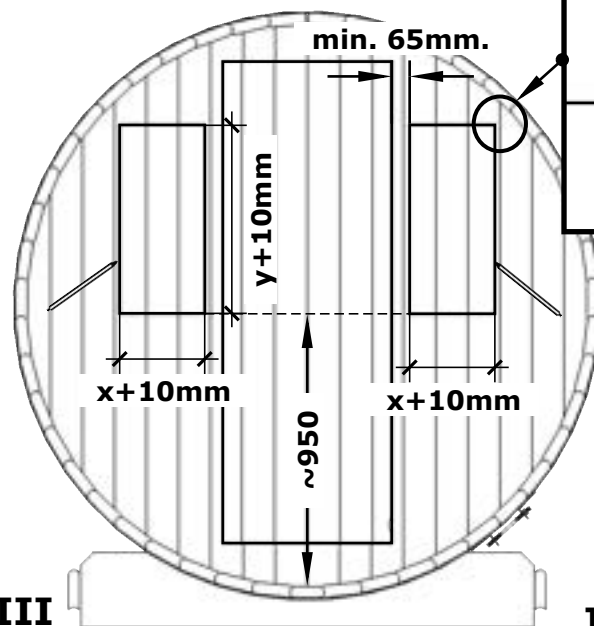
# Sauna 330, D200



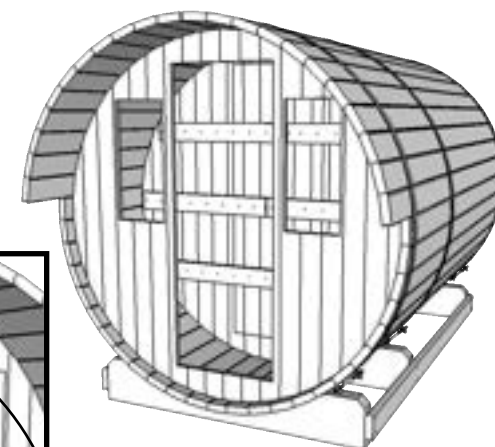
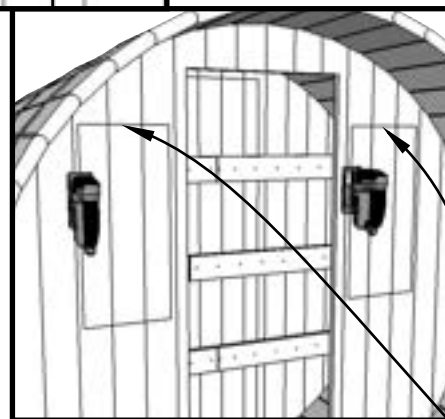
DET 7



III

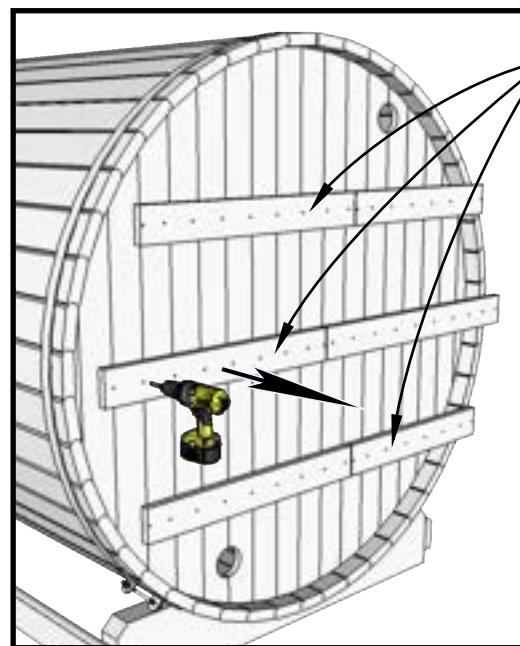
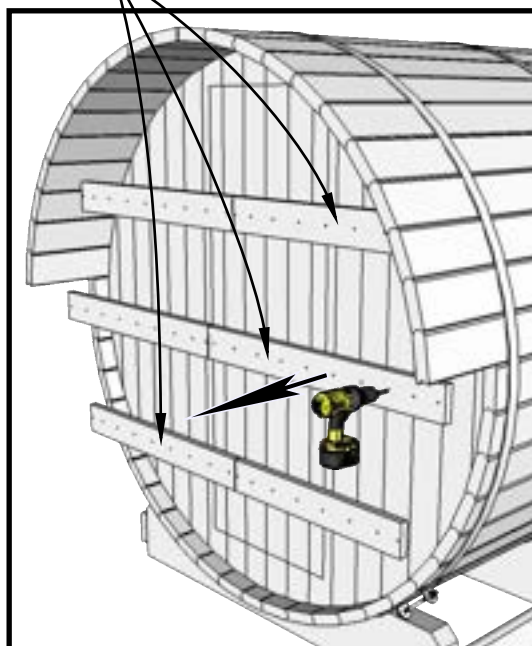


IV



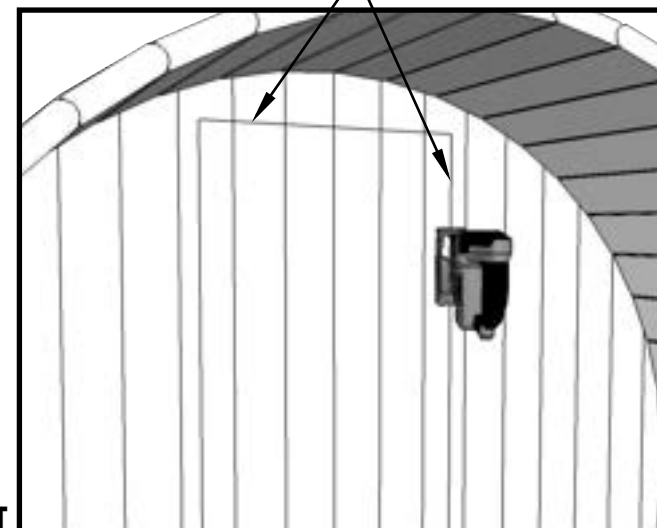
V

Remove all brackets



Remove all brackets

Follow the guidelines



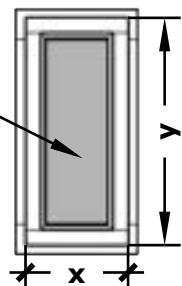
8. I

II

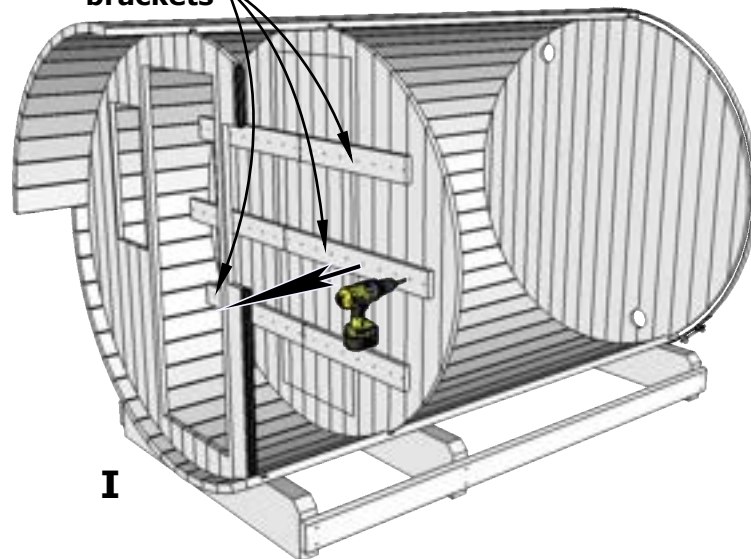
# Sauna 330, D200



DET 7

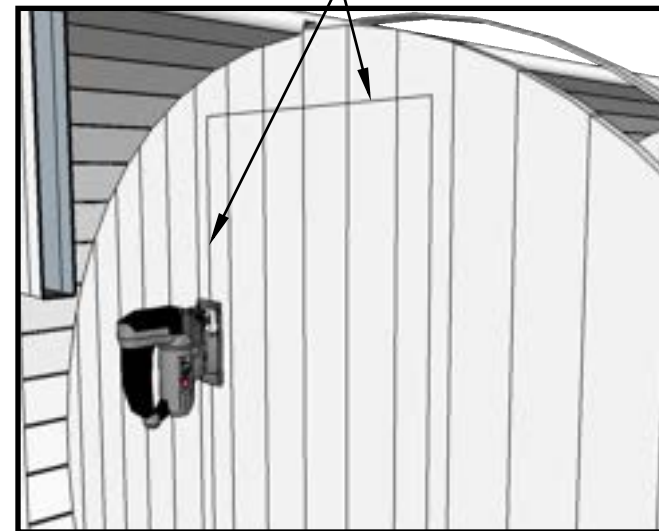


Remove all  
brackets



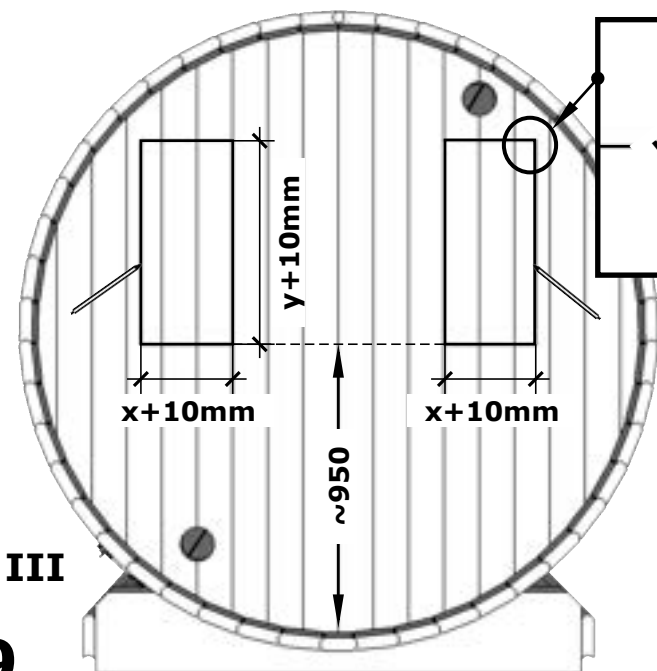
I

Follow the  
guidelines

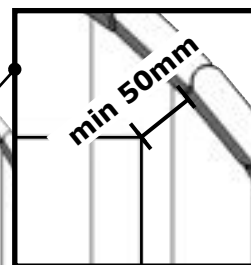


II

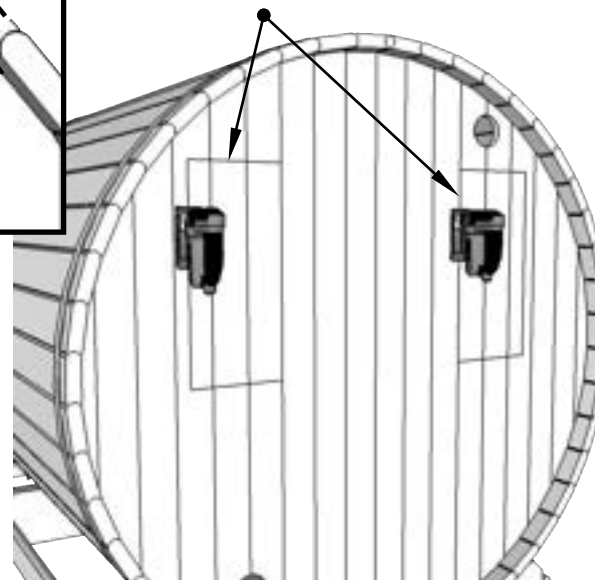
Follow the  
guidelines



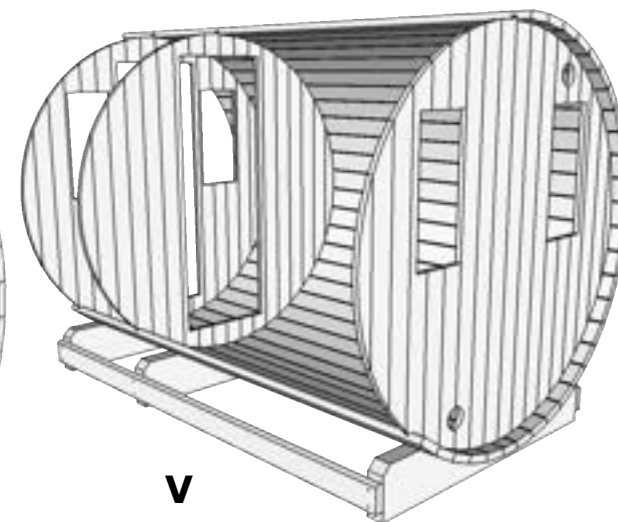
III



IV



V

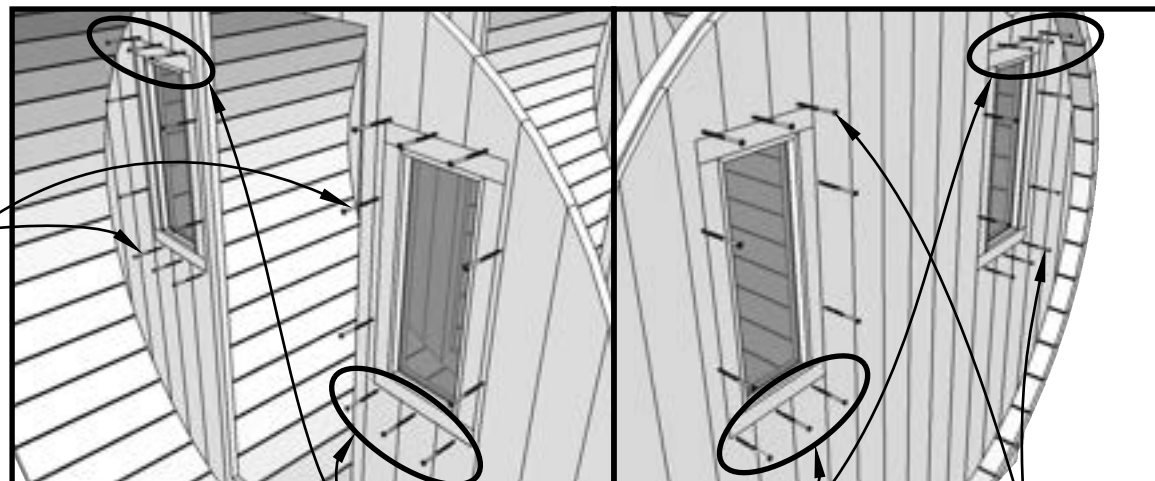
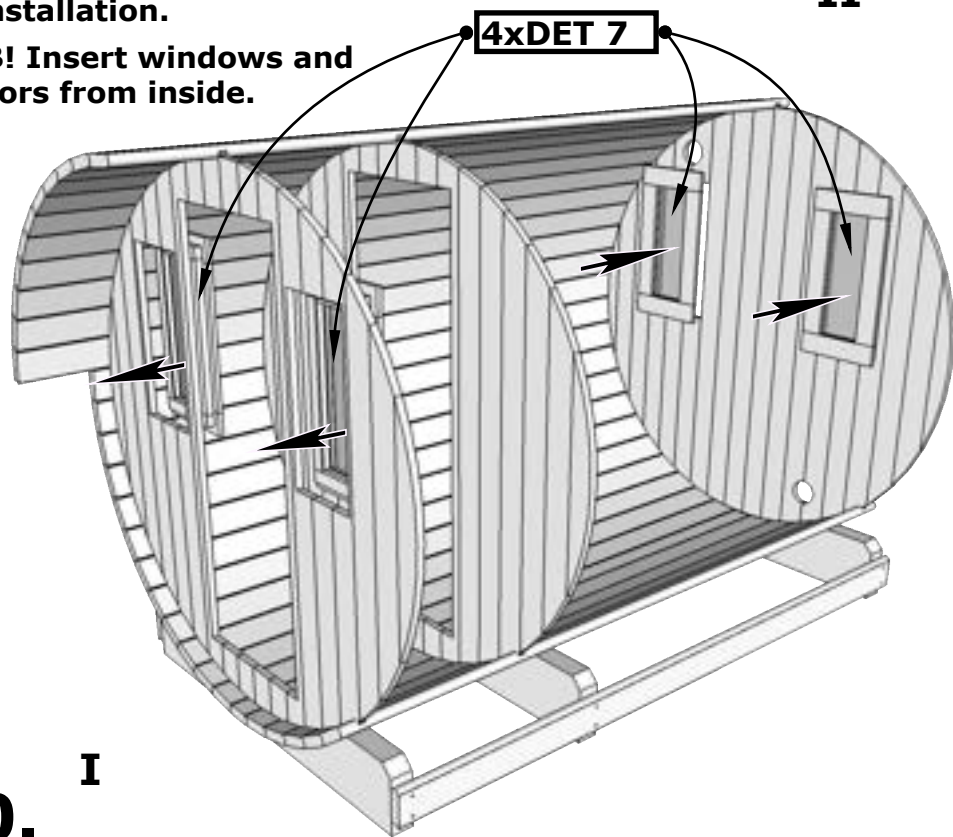


# Sauna 330, D200



Use waterlevel for doors and windows installation.

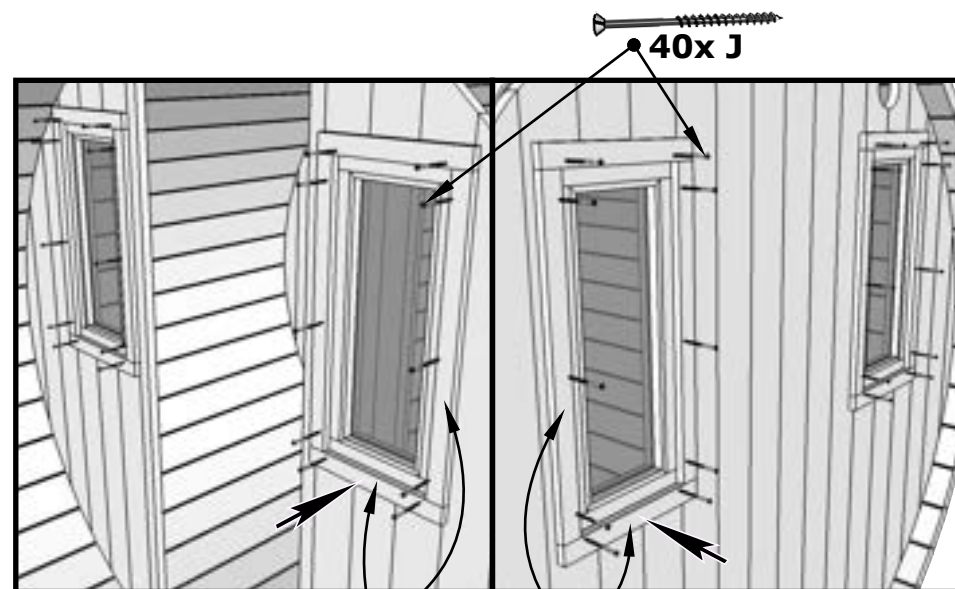
NB! Insert windows and doors from inside.



II

Horizontally fix screw in every board.

20x J



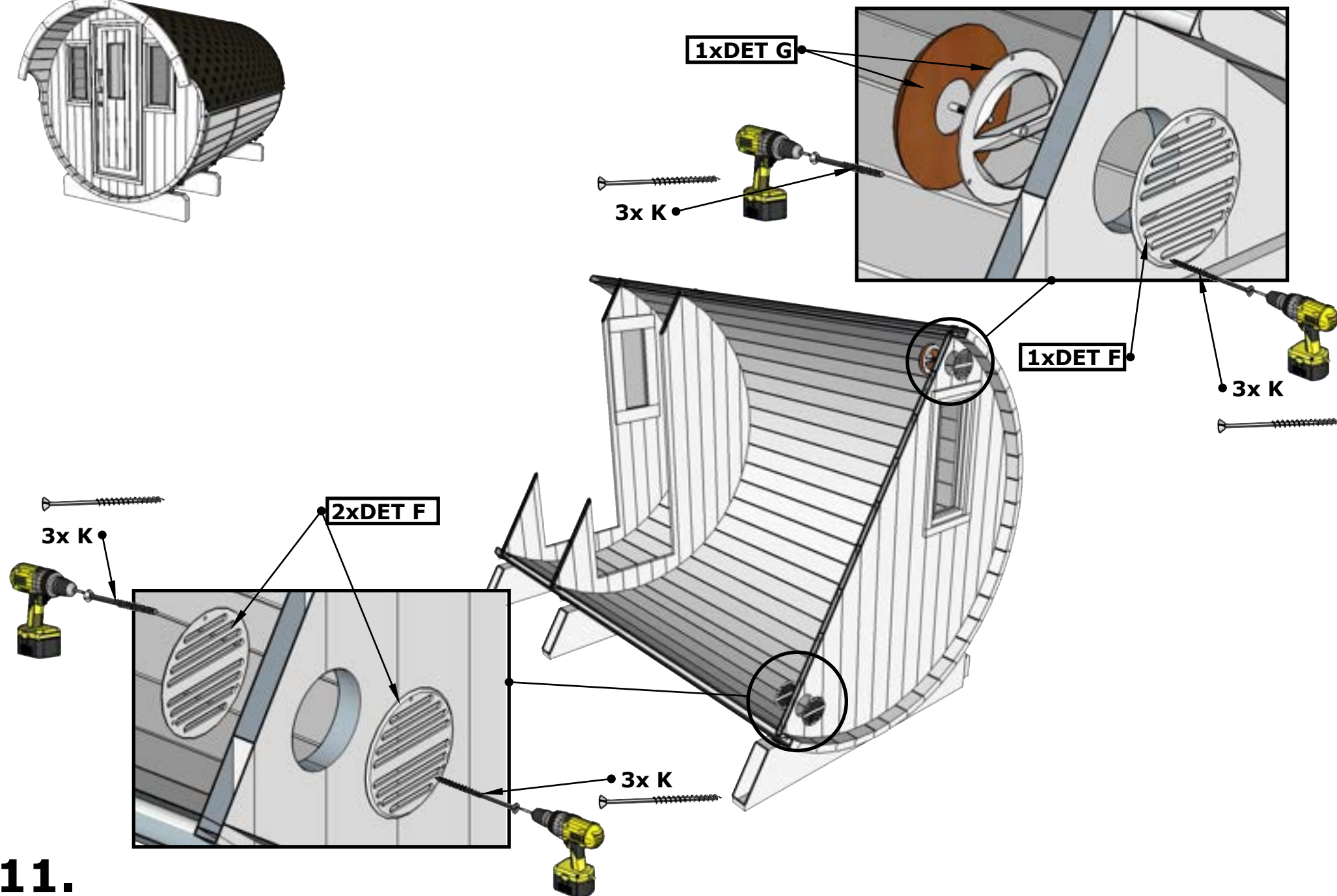
III

8xDET 7a  
8xDET 7b

10. I

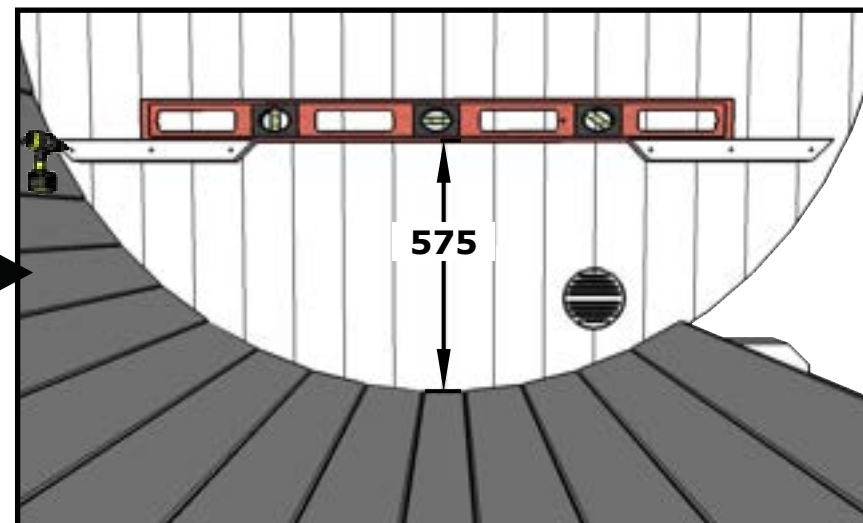
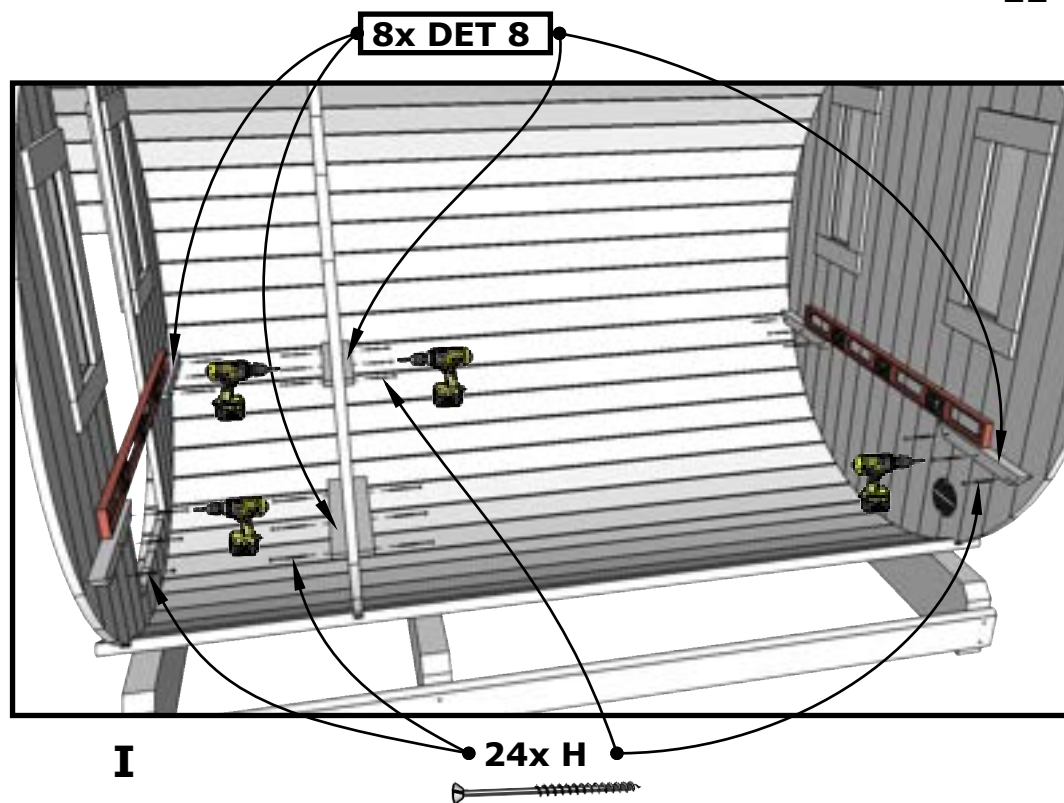
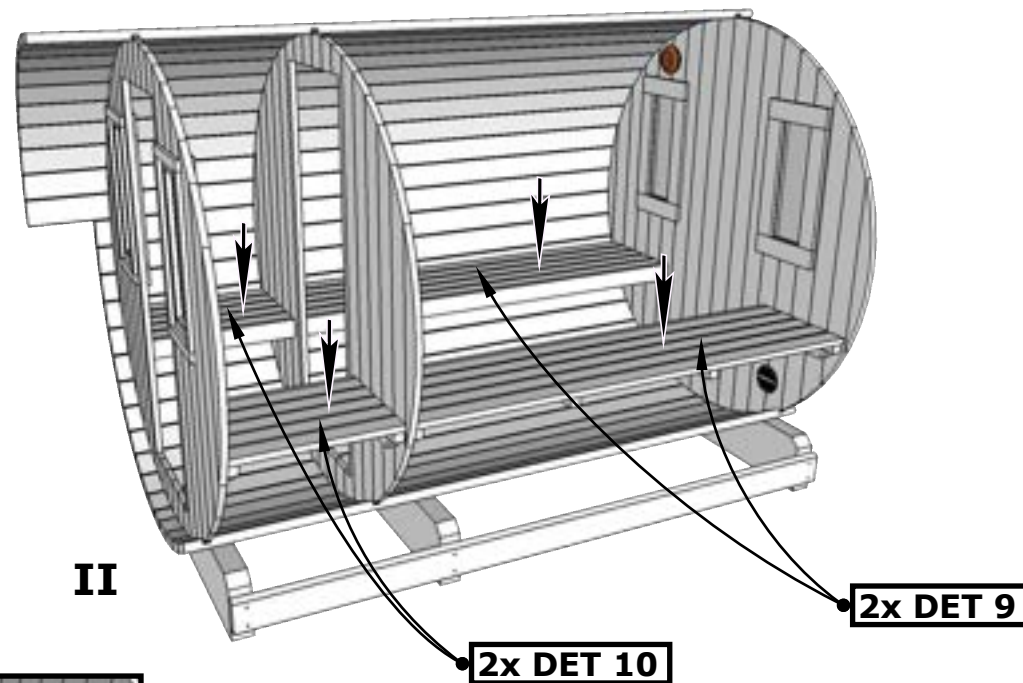


# Sauna 330, D200

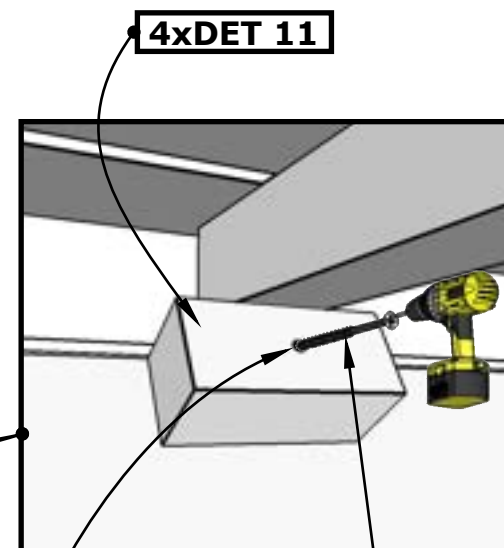
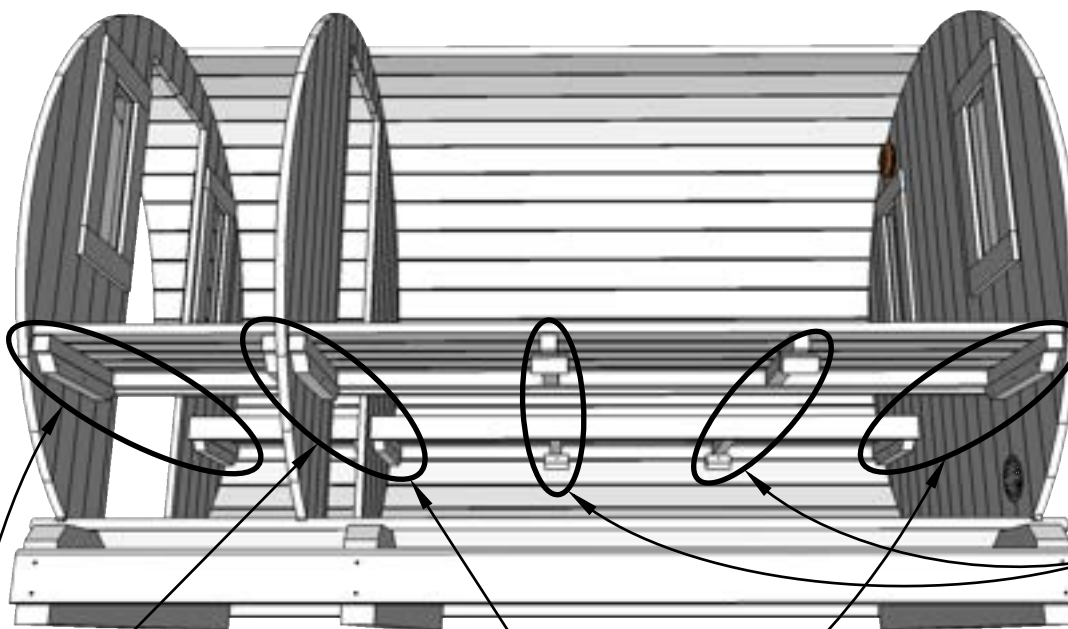
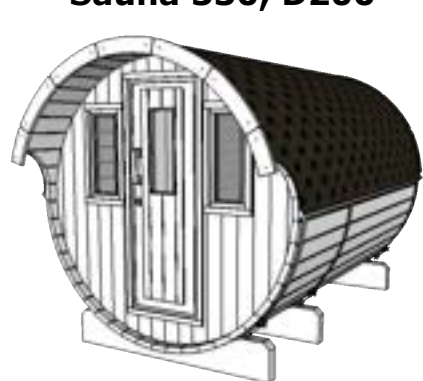




## Sauna 330, D200



# Sauna 330, D200

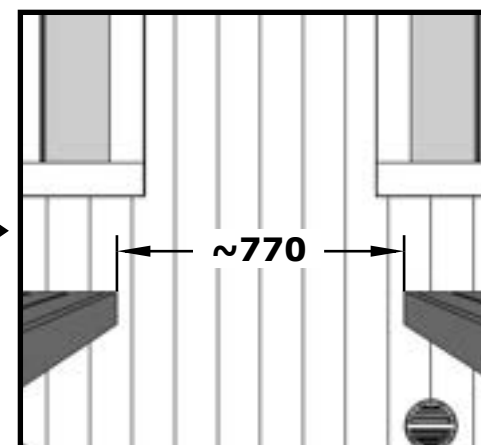


8x H

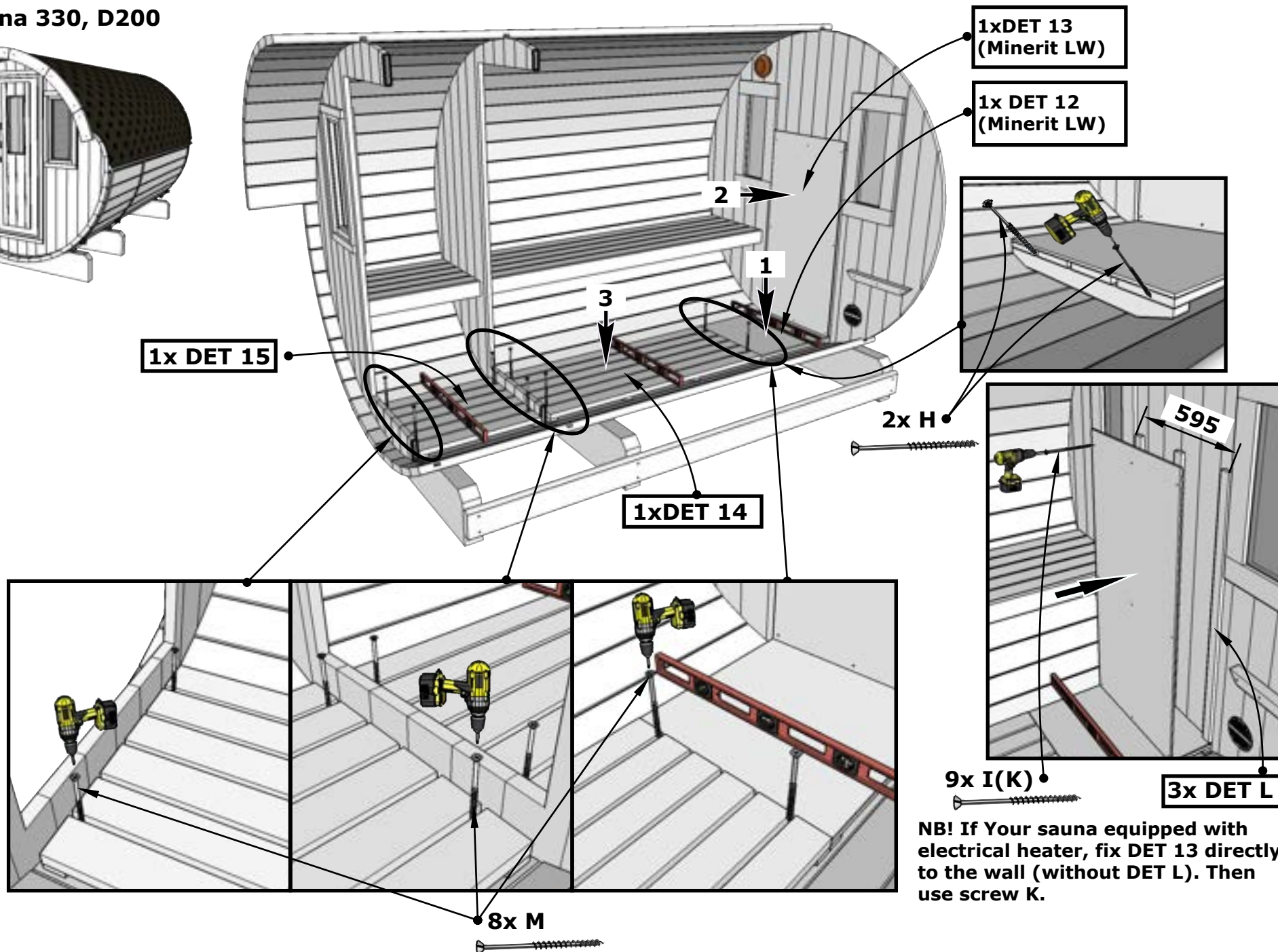
8x H

4x M

Drill hole Ø4mm  
before screw.

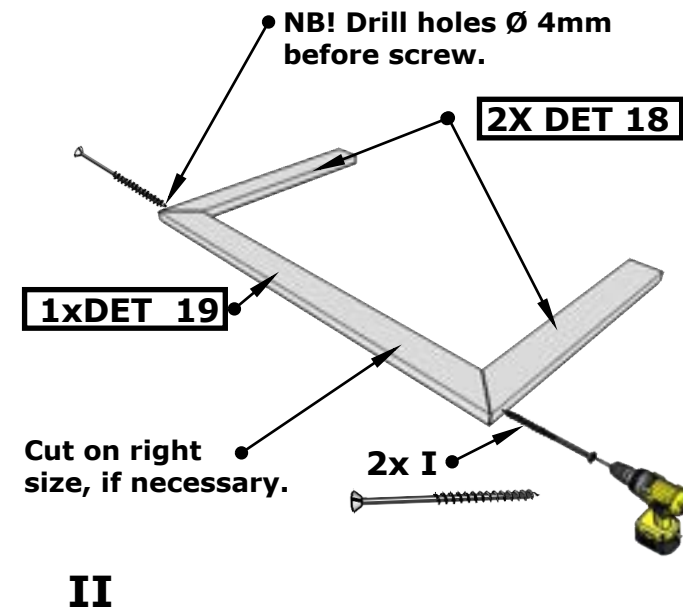
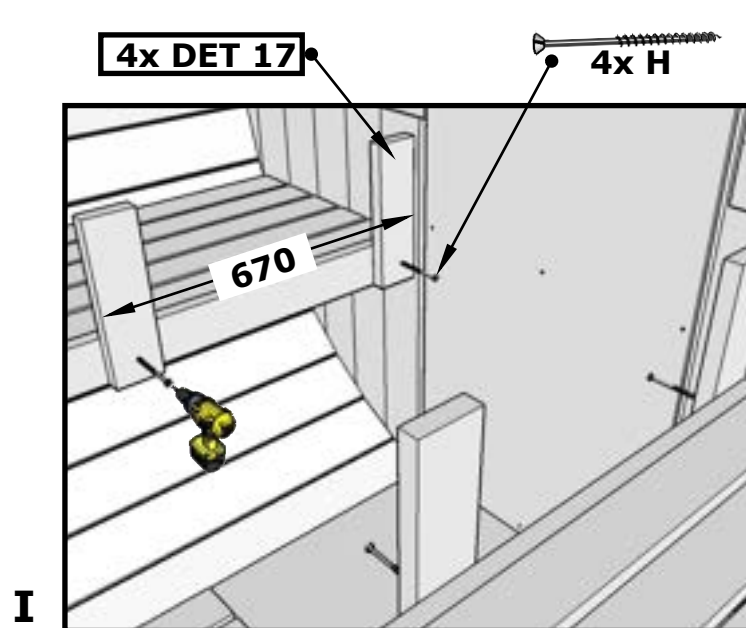


# Sauna 330, D200

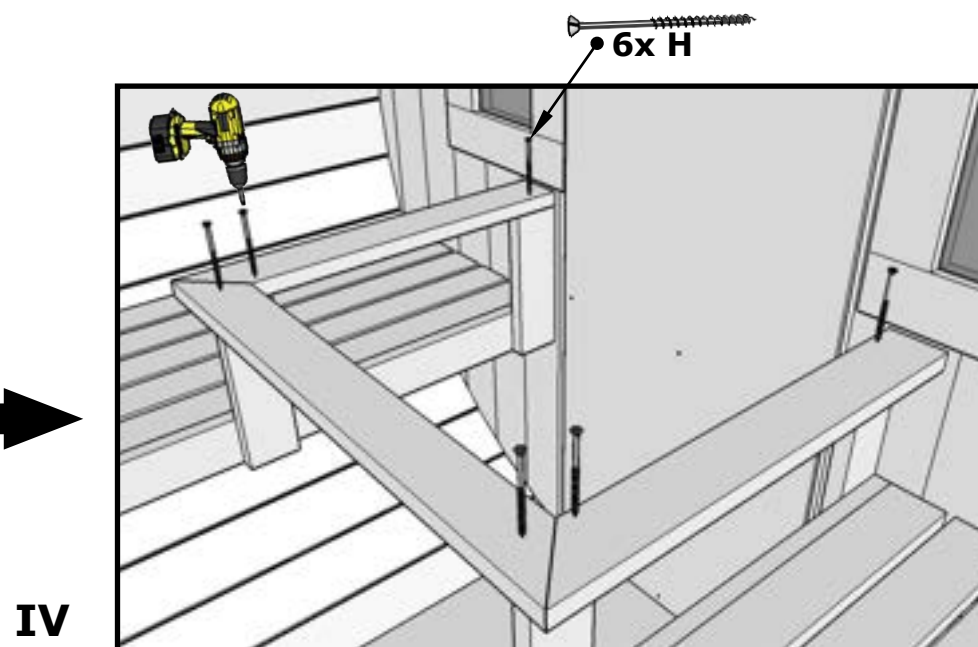
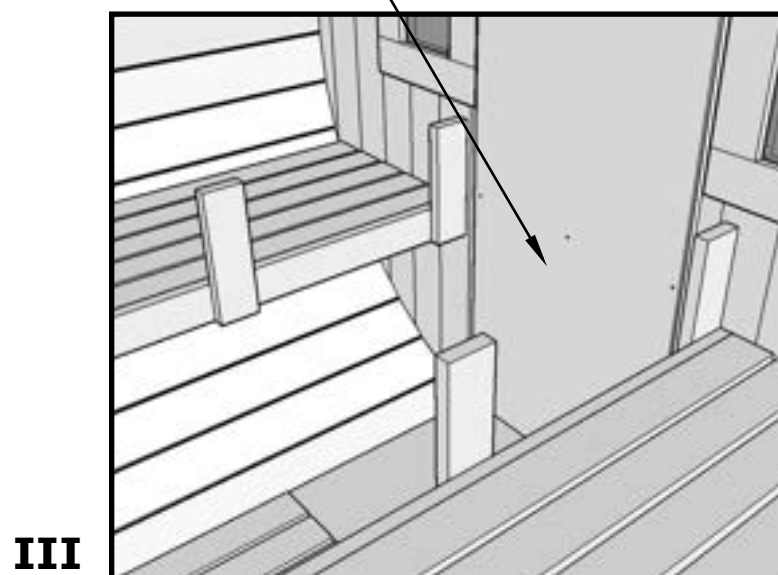




# Sauna 330, D200



NB! Place sauna heater.





# Sauna 330, D200

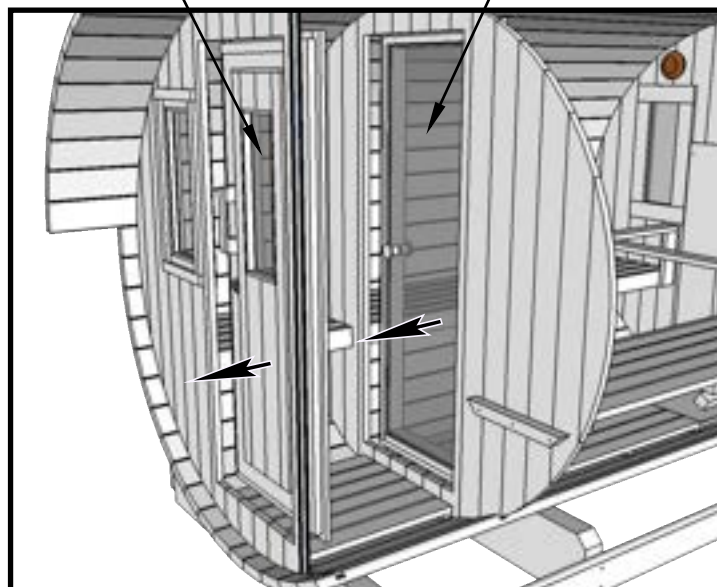


Use waterlevel for doors and windows installation.

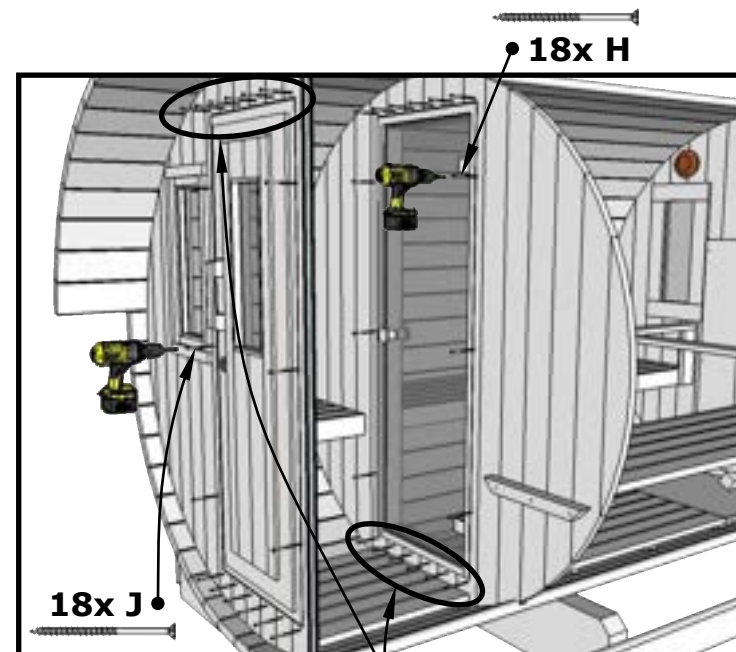
NB! Insert windows and doors from inside.

1x DET 20

1x DET 21



II



Horizontally fix screws in every board.

2x DET 20a  
2x DET 20b

14x J



III

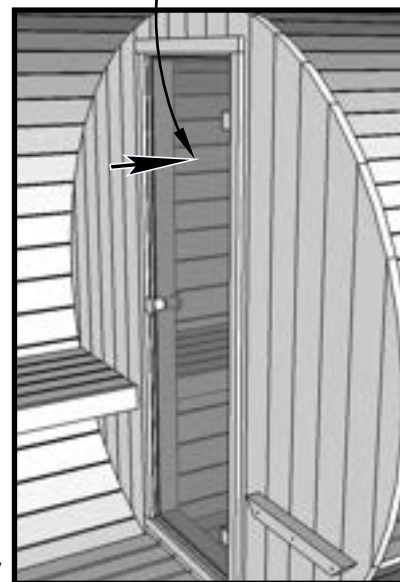
2x DET 21a  
2x DET 21b

14x J



IV

Push door against the wall and fix it from inside.



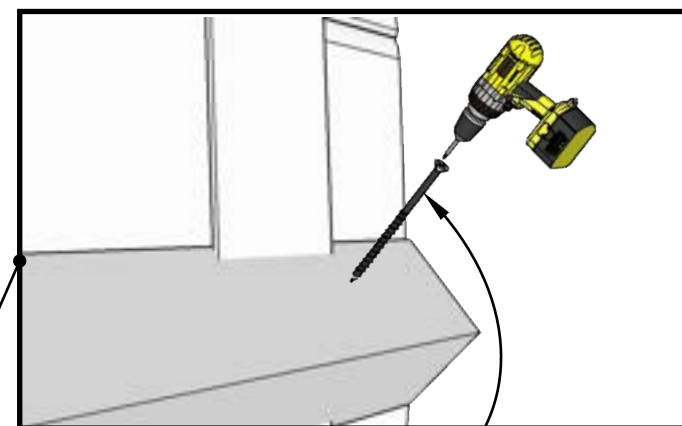
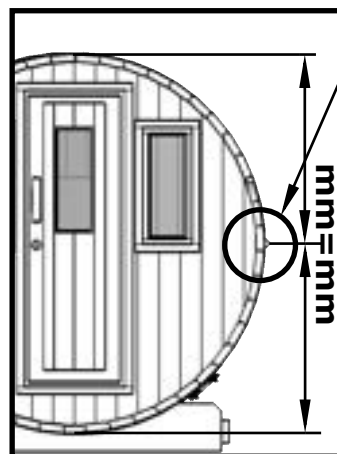
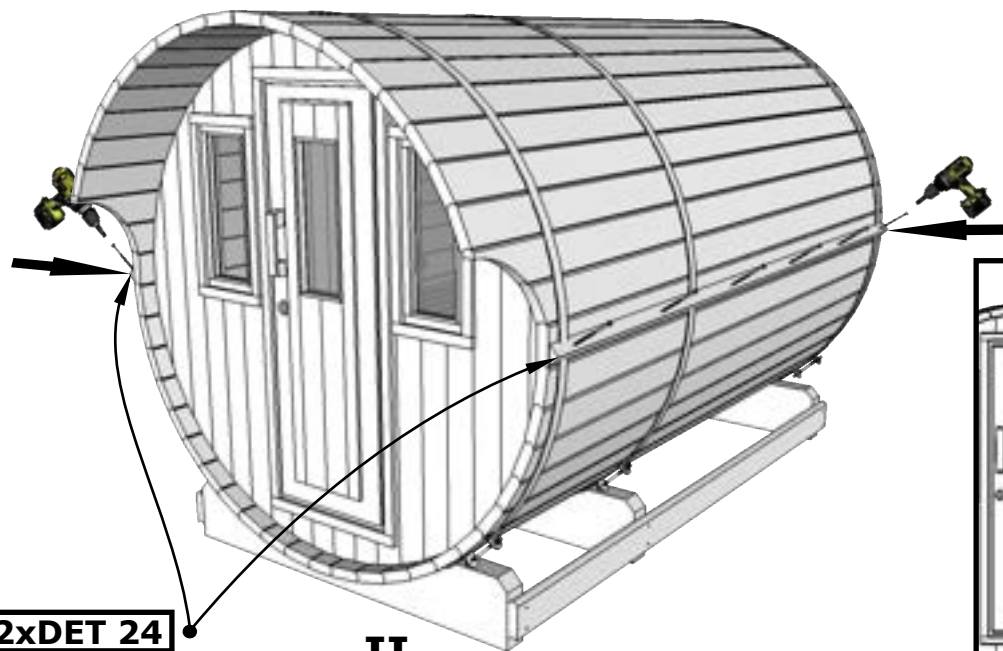
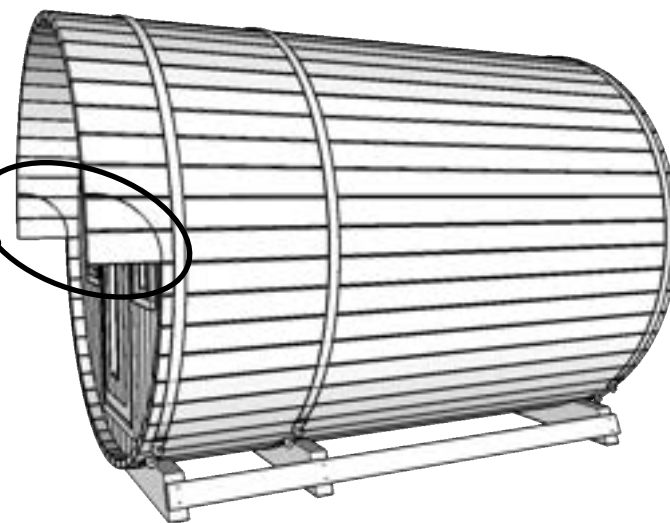
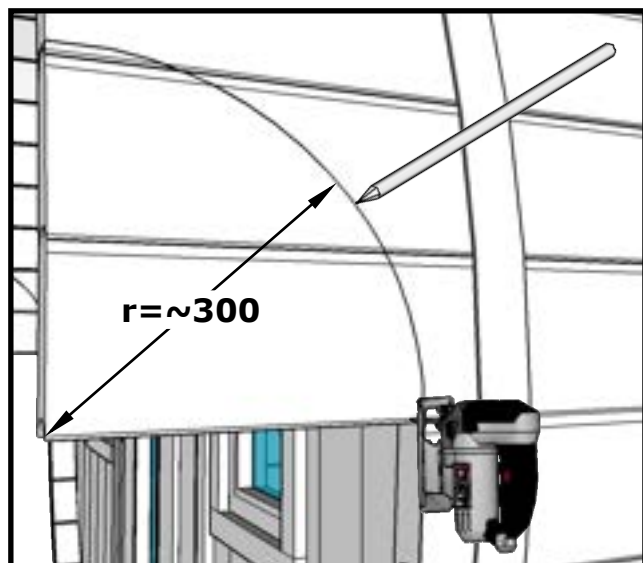
V



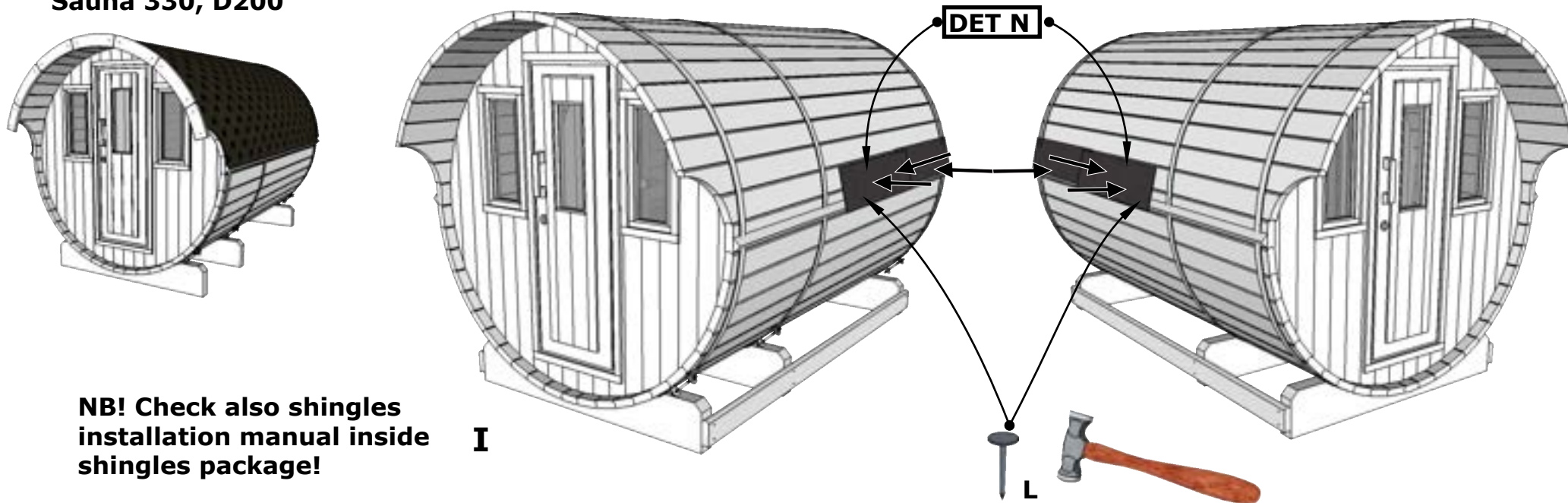
VI

8x H

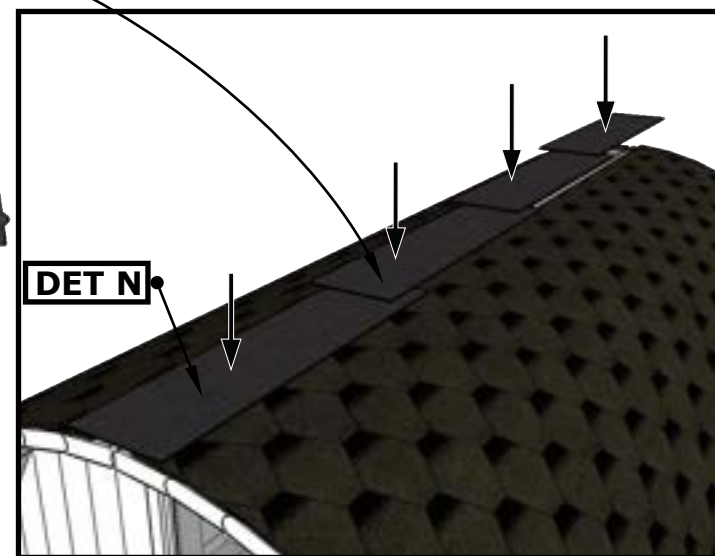
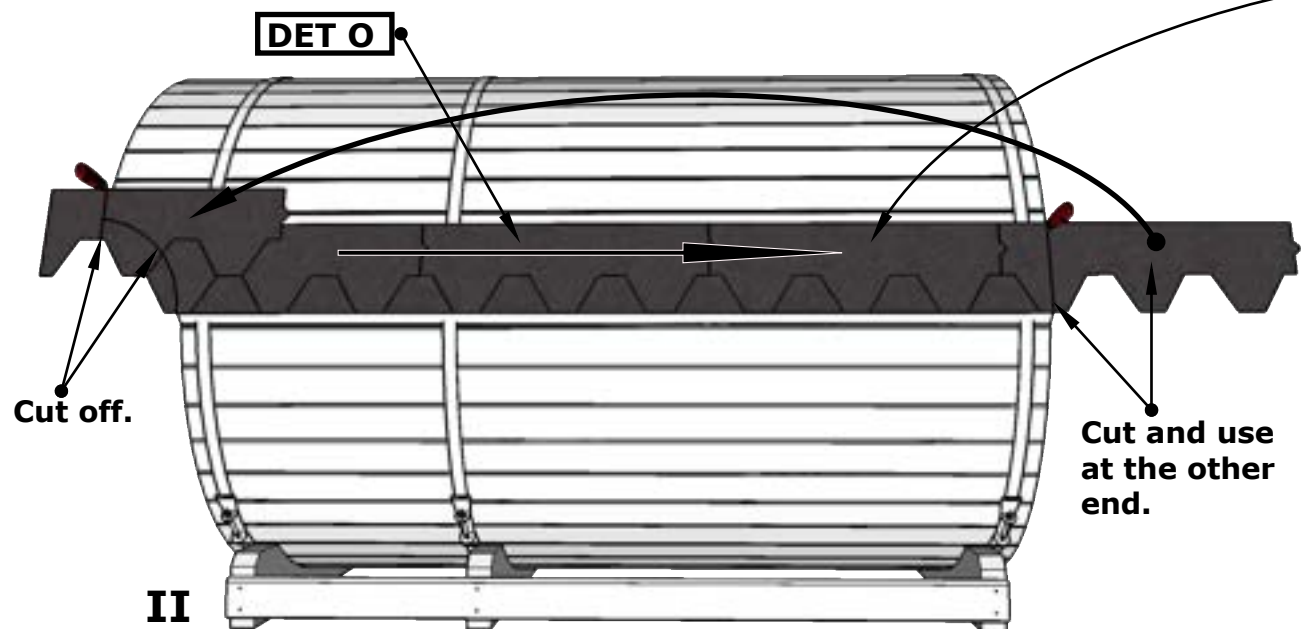
# Sauna 330, D200



## Sauna 330, D200

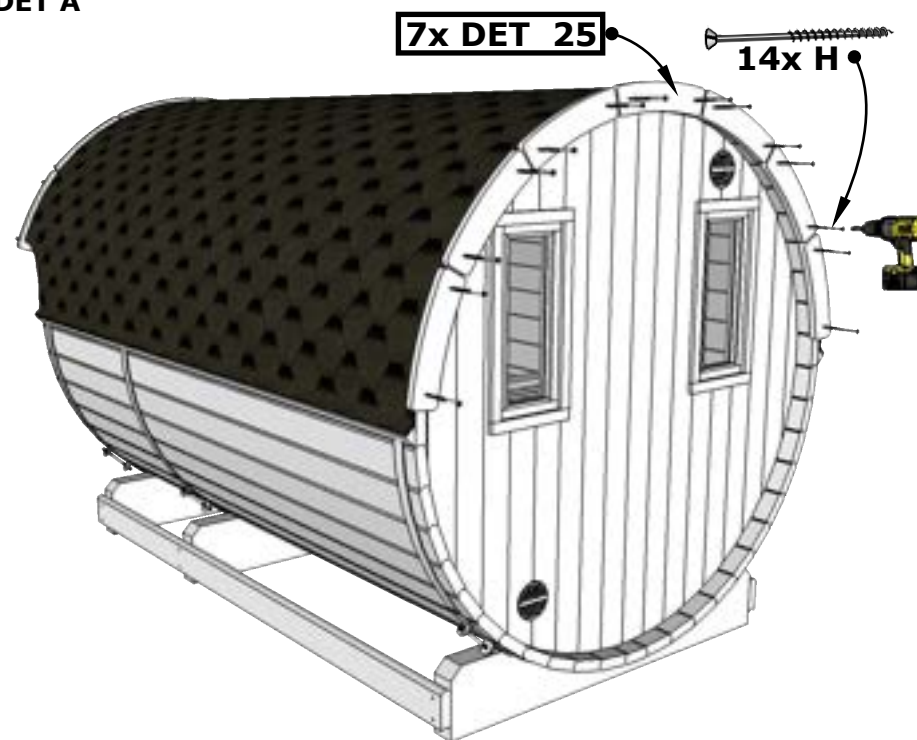
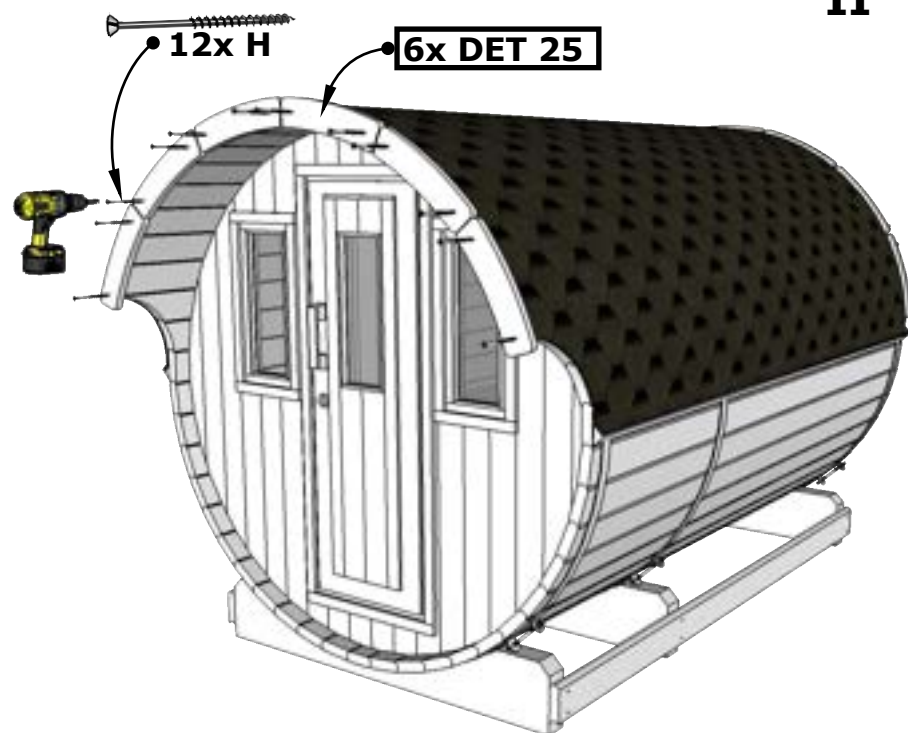
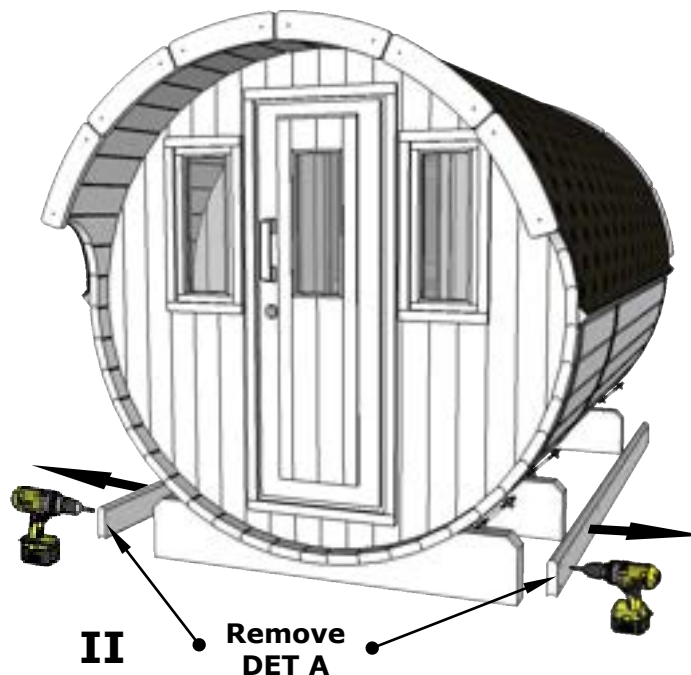


**NB! Check also shingles installation manual inside shingles package!**





## Sauna 330, D200



I